

INCH-POUND

A-A-55070

31 July 1992

## COMMERCIAL ITEM DESCRIPTION

## BAG, WET WEATHER CLOTHING: (PARKA AND TROUSERS)

The General Services Administration has authorized the use of this commercial item description in preference to Federal specification MIL-B-43965.

Salient Characteristics. The bag shall be 2-1/8 ( $\pm$  1/8 inch) for the width of the bottom and 9-1/4 ( $\pm$  1/8 inch) for the sides, and shall be made of a laminated cloth. The color of the base cloth before laminating shall be Olive Green 106 and the color of the coating used to bind the two layers of base cloth shall be Olive Green 207. The thread shall be dyed Camouflage Green, CG-483, C.A. 66022, and shall have good color fastness to laundering and good colorfastness to light after 20 hours of exposure. The bag shall have a 1 inch wide by 2 inches long ( $\pm$  1/8 inch) hook and loop fastener tape stitched to the pouch and shall be either Black 3230 or Camouflage Green, CG-483. The bag shall have a 5-3/4 ( $\pm$  1/8 inch) in length webbing belt strap (Camouflage Green, CG-483) stitched on the back of the bag. The bag shall have a snap fastener button through the end of the webbing belt strap. The button shall be positioned so that the opening symbol (dot) on the button shall be towards the bottom of the bag. The bag shall have a three-way locking snap fastener stud on the back. The finished color shall be Camouflage Green, CG-483.

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be used in improving this document should be addressed to: Defense Personnel Support Center, Clothing and Textiles Directorate, Attn: DPSC-FSSD, 2800 South 20th Street, Philadelphia, Pa 19101-8419, by using the Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A

FSC 8465

DISTRIBUTION STATEMENT A.Approved for public release;  
distribution is unlimited.

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Label. A commercial type label is acceptable, provided that an additional printed cloth label containing the contractor's name, contract number, size and NSN is caught in the stitching of the commercial label. The label shall be located under the front flap and centered under the hook fastener tape with the top edge of the stamped label adjacent to the bottom edge of the hook fastener tape. The commercial label shall include fiber content information.

Workmanship. The finished bag shall be thoroughly cleaned, and all loose thread, lint, and foreign matter removed. The items shall be uniform in quality and shall be free from irregularities or defects which adversely affect appearance, performance, reliability, or durability.

Patterns. The government shall furnish a single size pattern. The contractor is responsible for grading patterns for additional sizes. Commercial patterns may be used in lieu of the government furnished pattern provided they conform to the cited design and finished measurements.

Product Demonstration Model. When required, offerers shall submit bag of their intended production. The Product Demonstration Model shall consist of units independently developed. Product Demonstration Models shall be analyzed and evaluated by the government. Evaluation criteria and basis for award are contained in the solicitation. Product Demonstration Models shall be retained by the government.

#### Quality Assurance

Certification. The contractor shall certify that the product offered meets the salient characteristics of this description and that the product conforms to the producer's own drawings, specifications, standards and quality assurance practices. The government reserves the right to require proof of such conformance prior to the first delivery and thereafter as may be otherwise provided for, under the provisions of the contract.

Examination. Lots of one bag shall be inspected in accordance with "Sampling Procedures and Tables for Inspection by Attributes", ANSI/ASQC Z1.4, published by the American Society for Quality Control.

Visual Examination. The inspection level for visual examination shall be II and the AQL 2.5 major and 6.5 total defects per hundred units. The sample unit is one bag.

Dimensional Examination. The finished bag shall conform to the dimensions specified. Any dimension that is not within the established tolerance shall be classified as a defect. The sample unit shall be one bag; the inspection level shall be and the AQL shall be 4.0 defects per hundred units.

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Packaging Examination. The fully packaged shipping containers shall be examined in accordance with defects listed below. The lot size shall be the number of shipping containers in the inspection lot. The inspection level shall be S-1 and AQL shall be 2.5 defects per hundred units.

Examination	Defect
Material	Missing, damaged, not as required.
Content	Number of bags per shipping container is more or less than required.

Defects. The bag shall be examined for the following defects: any hole, cut, tear, mend or drop stitch; broken or missing thread or stitch; needle chew; delamination, crease, wrinkle or laminated cloth color not as specified; permanent spot or stain, removable spot or stain; thread ends not trimmed; any component part not as specified or omitted; label omitted, incorrect, illegible or misplaced; seam puckered, distorted, pleated, irregular or open; loose or tight stitch tension; seam allowance not as specified; fastener tape not positioned properly; eyelet or button of snap fastener improperly clinched, roll of clinched eyelet has more than two scores, eyelet or button of snap fastener reversed, dot on button of belt straps not pointed toward bottom of bag.

Regulatory requirements. The offeror/contractor is encouraged to use recovered materials in accordance with Public Law 94-580 to the maximum extent practicable.

Packaging, Packing, Marking and Palletization.

Packaging, packing marking and palletization shall be in accordance with ASTM-D 3951, Standard Practice for Commercial Packaging, as specified for shipments to the Department of Defense, including Section 7.

Unitized loads, placing boxes on pallets, shall be used whenever total quantity for shipment to one destination exceeds 250 pounds (excluding the pallet) or 20 cubic feet. Pallets shall have a length of 40 inches and a width of 48 inches. Pallet loads, including the pallet, shall not exceed 54 inches in height, 43 inches in length and 52 inches in width.

The containers shall be bonded onto wing type commercial 4-way entry pallets.

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NOTES.

The Acceptable quality levels (AQL) are recommended as follows:

- a. For visual examination - 4.0
- b. For dimensional examination - 2.5

Source of Government Documents. Copies of Military and Federal documents are available from:

Standardization Documents Order Desk  
Bldg. 4D  
700 Robbins Avenue  
Philadelphia, PA 19111-5094

Sources of Nongovernment Documents.

ANSI/ASQC Z1.4 - Sampling Procedures and Tables For Inspection  
By Attributes

(Applications for copies should be addressed to American  
National Standards Institute, 1430 Broadway, New York, NY  
10018-3308.)

ASTM-D 3951 - Standard Practice for Commercial Packaging

(Applications for copies should be addressed to American  
Society For Testing and Materials, 1916 Race Street,  
Philadelphia, PA 19103.)

Custodians:

Army - GL  
Air Force - 99

Civil Agency Coordinating  
Activity:  
GSA-FSS

Review activity:

Army - GL  
Air Force - 45, 82

Preparing activity:  
DLA-CT

Project No.  
8465-0097

## STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

## INSTRUCTIONS

1. The preparing activity must complete blocks 1, 2, 3, and 8. In block 1, both the document number and revision letter should be given.
2. The submitter of this form must complete blocks 4, 5, 6, and 7.
3. The preparing activity must provide a reply within 30 days from receipt of the form.

NOTE: This form may not be used to request copies of documents, nor to request waivers, or clarification of requirements on current contracts. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements.

<b>I RECOMMEND A CHANGE:</b>		1. DOCUMENT NUMBER A-A-55070	2. DOCUMENT DATE (YYMMDD) 92/07/31
3. DOCUMENT TITLE Bag, Weather Clothing: (Parka and Trousers)			
4. NATURE OF CHANGE (Identify paragraph number and include proposed rewrite, if possible. Attach extra sheets as needed.)			
5. REASON FOR RECOMMENDATION			
6. SUBMITTER			
a. NAME (Last, First, Middle Initial)		b. ORGANIZATION	
c. ADDRESS (Include Zip Code)		d. TELEPHONE (Include Area Code) (1) Commercial (2) AUTOVON (if applicable)	7. DATE SUBMITTED (YYMMDD)
8. PREPARING ACTIVITY			
a. NAME  DLA - CT		b. TELEPHONE (Include Area Code) (1) Commercial (2) AUTOVON (215) 737-8105	(2) AUTOVON (DSN) 444-8105
c. ADDRESS (Include Zip Code) DEFENSE PERSONNEL SUPPORT CENTER 2800 S. 20th Street (DPSC-FSSD/Bldg. 12-3-D) Philadelphia, PA 19101-8419		IF YOU DO NOT RECEIVE A REPLY WITHIN 45 DAYS, CONTACT: Defense Quality and Standardization Office 5203 Leesburg Pike, Suite 1403, Falls Church, VA 22041-3466 Telephone (703) 756-2340 AUTOVON 289-2340	