

INCH-POUND

A-A-51506A
18 June 1993
 SUPERSEDING
 A-A-51506
 20 June 1986

COMMERCIAL ITEM DESCRIPTION

BOX, FOLDING (Spectacle Mailing)

The General Services Administration has authorized the use of this Commercial Item Description.

This commercial item description covers three sizes of folding boxes suitable for mailing spectacles in their spectacle cases, supplied in the flat form.

Salient characteristics:

Shall be of the following sizes as specified:

<u>Size</u>	<u>Inside dimensions (inches)</u>		
a	Length	6-1/2	+1/8, - 1/16
	Width	2-1/2	+1/8, - 1/32
	Depth	1	+1/8, - 1/32
b	Length	6-1/2	+1/8, - 1/32
	Width	2-1/2	+1/8, - 1/32
	Depth	1-3/4	+1/8, - 1/32
c	Length	6-1/2	+1/8, - 1/32
	Width	2-1/2	+1/8, - 1/32
	Depth	3-5/8	+1/8, - 1/32

The boxes shall be made of 200 pound test corrugated fiberboard. The inside facing shall be kraft-colored. The outside facing shall be white or mottled white.

The boxes shall be made from a flat, one piece, scored and die-cut form blank capable of being readily folded along score lines into a rigid box by one person without using any auxiliary fastening devices or materials. The locking tabs on the end panels shall maintain the box in the rigid assembled form by properly fitting into the locking slits.

AMSC N/A

FSC 8115

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

A-A-51506A

When assembled, the bottom of the box and lid shall extend to overlap the ends of the box. The closure flap on the lid shall close inside the box and extend to the bottom of the box when closed.

All dimensions of the form blank shall be accurately cut, scored and slotted so that the erect box panels fit closely without undue binding. The score lines shall show no continuous visual surface break splits completely through the inner or outer facing before and after folding.

The boxes shall be supplied with a set of instructions for each package of 100 flat form blanks. Shall be void of any marking on the outside facing of the box. Shall be clean and free of tears, cuts, holes, scuff marks, blisters, ply separation and splices. Edges shall be clean cut. The facings shall be smooth.

Workmanship. The boxes shall be free from defects which detract from its appearance or impair its serviceability.

Unit. Package (PG). One hundred flat form blanks of one size only shall be clean, dry and packaged in a suitable fiberboard carton. One package containing 100 boxes (flat form blanks) of one size only, as specified, constitutes one unit.

Quality Assurance Provisions.

Responsibility for inspection. Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or purchase order, the contractor may use his own or any facilities suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements.

A-A-51506A

Records. Records of examinations and tests performed by or for the contractor shall be maintained by the contractor and made available to the Government upon the Government's request, at any time, or from time to time, during the performance of the contract and for a period of three years after the delivery of the supplies to which such records relate.

Inspection. Inspection, as used herein, is defined as both examination (such as visual or auditory investigation without the use of special laboratory appliances or procedures) and testing (determination by technical means of physical and chemical properties) of the item.

Examination. Examination shall be conducted to determine compliance with specification requirements.

Sampling for examination. Sampling for examination shall be conducted in accordance with MIL-STD-105 and as specified herein. Unit of product for examination purposes shall be one folding spectacle box as specified. Sampling shall be inspection level II with an Acceptable Quality Level (AQL) of 1.0.

Tests. Tests shall be conducted to determine compliance with specification requirements. Where feasible, the same sample shall be used for the determination of two or more test characteristics.

Sampling for tests. Sampling for tests shall be conducted in accordance with MIL-STD-105 and as specified. Unit of product for test purposes shall be one folding spectacle box. Sampling shall be inspection level S-2 with an AQL of 1.0.

Contractor certification. The contractor shall certify and maintain substantiating evidence that the product offered meets the salient characteristics of this Commercial Item Description, and that the product conforms to the producers' own drawings, specifications, standards, and quality assurance practices. The government reserves the right to require proof of such conformance prior to first delivery and thereafter as may be otherwise provided for under the provisions of the contract.

A-A-51506A

Metric products. Products manufactured to metric dimensions will be considered on an equal basis with those manufactured using inch-pound units, providing they fall within the tolerances specified using conversion tables contained in the latest revision of Federal Standard No. 376, and all other requirements of this document are met.

If a product is manufactured to metric dimensions and those dimensions exceed the tolerances specified in the inch-pound units, a request should be made to the contracting officer to determine if the product is acceptable.

The contracting officer has the option of accepting or rejecting the product.

Regulatory requirements.

Federal Food, Drug and Cosmetic Act. If the product covered by this document has been determined by the U.S. Food and Drug Administration to be under its jurisdiction, the offeror/contractor shall comply, and be responsible for compliance by its subcontractors/suppliers, with the requirements of the Federal Food, Drug and Cosmetic Act, as amended, and regulations promulgated thereunder. In addition, the offeror/contractor shall comply, and be responsible for compliance by its subcontractors/suppliers, with the requirements of all other applicable Federal, State, and local statutes, ordinances, and regulations.

Recovered materials. The offeror/contractor is encouraged to use recovered material in accordance with Federal Acquisition Regulation Subpart 23.4 to the maximum extent practical.

Preservation, packaging, packing, labeling, and marking. Unless otherwise specified, preservation, packaging and packing shall be to a degree of protection to preclude damage to containers and/or contents thereof under normal shipping conditions, handling, etc., involving shipment from the supply source to the receiving activity, plus reshipment from receiving activity, and shall conform to applicable carrier's rules and regulations. Intermediate and exterior package quantities and labeling and marking shall be as specified in the contract and/or order.

Ordering data. Intermediate/exterior package quantities, labeling, and marking must be as specified in the contract and/or order.

A-A-51506A

NOTE: The following National Stock Numbers, Item Identifications and their respective Sizes are covered by this document:

<u>National Stock Numbers</u>	<u>Sizes</u>	<u>Item Identifications</u>
8115-00-105-0858	a	BOX, FOLDING, Spectacle Mailing, 6-1/2 x 2-1/2 x 1
8115-00-105-0928	b	BOX, FOLDING, Spectacle Mailing, 6-1/2 x 2-1/2 x 1-3/4
8115-01-200-5782	c	BOX, FOLDING, Spectacle Mailing, 6-1/2 x 2-1/2 x 3-5/8

MILITARY INTERESTS:Custodians:

Army-MD
Navy-MS
Air Force-03

Preparing Activity:

DoD-MB

Agent:

DLA-DM

CIVIL AGENCY COORDINATING ACTIVITIES:

VA-OSS
USPHS
FDA-MPQAS

Project No. 8115-0544
Location: C:\WORD\DOC\HARRY\BOX

STANDARDIZATION DOCUMENT IMPROVEMENT PROPOSAL

INSTRUCTIONS

1. The preparing activity must complete blocks 1, 2, 3, and 8. In block 1, both the document number and revision letter should be given.
2. The submitter of this form must complete blocks 4, 5, 6, and 7.
3. The preparing activity must provide a reply within 30 days from receipt of the form.

NOTE: This form may not be used to request copies of documents, nor to request waivers, or clarification of requirements on current contracts. Comments submitted on this form do not constitute or imply authorization to waive any portion of the referenced document(s) or to amend contractual requirements.

I RECOMMEND A CHANGE:		1. DOCUMENT NUMBER A-A-51506A	2. DOCUMENT DATE (YYMMDD) 18 June 1993
3. DOCUMENT TITLE BOX, FOLDING (Spectacle Mailing)			
4. NATURE OF CHANGE (Identify paragraph number and include proposed rewrite, if possible. Attach extra sheets as needed.)			
5. REASON FOR RECOMMENDATION			
6. SUBMITTER			
a. NAME (Last, First, Middle Initial)		b. ORGANIZATION	
c. ADDRESS (Include Zip Code)		d. TELEPHONE (Include Area Code) (1) Commercial (2) AUTOVON (If applicable)	e. DATE SUBMITTED (YYMMDD)
7. PREPARING ACTIVITY			
a. NAME Defense Personnel Support Center ATTN: DPSC-MSE		b. TELEPHONE (Include Area Code) (1) Commercial (215) 7372870	(2) AUTOVON 444-2870
c. ADDRESS (Include Zip Code) 2800 South 20th Street Philadelphia, PA 19145		IF YOU DO NOT RECEIVE A REPLY WITHIN 45 DAYS, CONTACT: Defense Quality and Standardization Office 5203 Leesburg Pike, Suite 1403, Falls Church, VA 22041-3466 Telephone (703) 756-2340 AUTOVON 289-2340	