[INCH-POUND] A-A-55507/2B 14 July 2015 A-A-55507/2A 2 February 2004

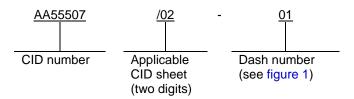
COMMERCIAL ITEM DESCRIPTION SPECIFICATION SHEET

CLIP, ELECTRICAL, FUSE, P.C. BOARD, 15 AND 30 AMPERE. FOR FUSE DIAMETER 1/4 INCH

The General Services Administration has authorized the use of this commercial item description for all federal agencies.

The complete requirements for procuring 15 and 30 ampere electrical P.C. board fuse clip described herein shall consist of this document and the issue in effect of CID A-A-55507.

CLASSIFICATION OR PART IDENTIFICATION NUMBER (PIN). This commercial item description (CID) specification sheet uses a classification system which is included in the PIN as shown in the following example (see NOTES).



SALIENT CHARACTERISTICS.

<u>Interface and physical dimensions</u>. P.C. board electrical P.C. board fuse clips supplied to this CID shall be as specified herein (see figure 1).

Materials. Materials are as follows (see also figure 1):

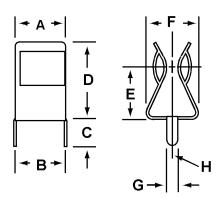
- A: Copper clad steel consisting of a core, representing 80 ±1 percent of the sheet thickness, SAE grade 1065. This core shall be located between two layers of oxygen-free copper. Each copper layer shall represent 10 ±1 percent of the total sheet thickness before plating.
- B: Copper-beryllium alloy in accordance with ASTM-B194.
- C: Phosphor bronze in accordance with ASTM-B139/B139M.
- D. Spring brass in accordance with ASTM-B36/B36M.

Beneficial comments, recommendations, additions, deletions, clarifications, etc., and any data that may improve this document should be sent to: DLA Land and Maritime, ATTN: VAT, P.O. Box 3990, Columbus OH 43218–3990, or email (relay@dla.mil). Since contact information can change you may want to verify the currency of the address information using the ASSIST Online database at https://assist.dla.mil/.

AMSC N/A FSC 5999

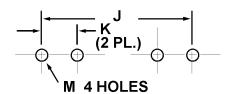
<u>Finish</u>: Finishes are based on the material and the current rating of the clips. Finish for clips made of materials B or C shall be bright alloy plate for 15-ampere ratings, and silver plate for 30-ampere rating. Clips made of material A shall receive a copper flash initial plating followed by a final finish of either bright alloy plate, silver plate, or hot tin dip. Tin finishes must have a lead content of at least 3 percent. The thickness of all plated finishes shall be at least .0002 inch.

Marking. As specified in A-A-55507.



Dimension	Length
Α	.330 (8.38) max.
В	.28 (7.11)
С	.16 (4.06) max.
D	.42 (10.67)
Е	.27 (6.86)
F	.31 (7.87)
G	.06 (1.52)
Н	.03 R (0.76 R)
K	.300 (7.62)
М	.078 dia. (1.98 dia.)

DIMENSIONS



Nominal Fuse	Length "J"	
Length		
.625 (15.9)	.750 (19.1)	
.750 (19.1)	.875 (22.2)	
.875 (22.2)	1.000 (25.40)	
1.000 (25.40)	1.125 (28.58)	
1.062 (26.97)	1.187 (30.15)	
1.250 (31.75)	1.347 (34.21)	
1.437 (36.50)	1.562 (39.67)	

RECOMMENDED MOUNTING PATTERN

CONFIGURATION A

PIN	Material	Maximum	Nominal fuse diameter	Finish	Style
AA55507/		current rating			
02-		(A)			
01	Α	15	.250 (6.35)	Tin-plated	Ear
02	Α	15	.250 (6.35)	Tin-plated	Earless
03	Α	15	.250 (6.35)	Hot Tin	Ear
04	В	30	.250 (6.35)	Silver-plated	Ear
05	В	30	.250 (6.35)	Silver-plated	Earless
06	В	30	.250 (6.35)	Tin-plated	Ear
07	В	30	.250 (6.35)	Tin-plated	Earless

NOTES:

- 1. Dimensions are in inches. Millimeters are in parentheses and are provided for general information only.
- 2. Unless otherwise specified, tolerances are $\pm .02$ (0.51 mm) for two place decimals and $\pm .005$ (0.13 mm) for three place decimals.
- 3. Fuseclips have end stops and straight leads.
- 4. Maximum board thickness 0.093 (2.36).

Figure 1. Configurations and dimensions.

NOTES.

<u>PIN</u>. The PIN should be used for Government purposes to buy commercial products to this CID. See classification information for PIN format example.

Source of documents.

COMMERCIAL ITEM DESCRIPTION

A-A-55507 - Clip, Electrical, Fuse, General Requirements

(Copies of this document are available online at http://quicksearch.dla.mil.)

ASTM INTERNATIONAL

ASTM-B194 - Copper-Beryllium Alloy Plate, Sheet, Strip, and Rolled

Bar.

ASTM-B139/B139M - Phosphor Bronze Rod, Bar, and Shapes.

ASTM-B36/B36M - Plate, Brass, Sheet, Strip, and Rolled Bar

(Copies of these documents are available online at www.astm.org.)

<u>Commercial products</u>. As part of the market analysis and research effort, this CID was coordinated with the following manufacturers of commercial products. At the time of CID preparation and coordination, these manufacturers were known to have commercial products that would meet the requirements of this CID. (NOTE: This information should not be considered as a list of approved manufacturers or be used to restrict acquisition to only the manufacturers shown.)

MFR's CAGE MFR's name and address

75915 Littelfuse Inc.

800 E. Northwest Highway Des Plaines, IL 60016-3096 Phone: (847) 824-1188 FAX: (847) 824-9476

Manufacturer's MAIL Ifelectr@interaccess.com Manufacturer's URL - http://www.littlefuse.com

84613 FIC Corporation

12216 Parklawn Drive Rockville, MD 20852-2046 Phone: (800) 638-6594 FAX: (301) 881-0530

Manufacturer's E-MAIL - ficcorp@ficcorp.com Manufacturer's URL - http://www.ficcorp.com

<u>Part number (P/N) supersession data</u>. These CID part numbers supersede the following MFR's P/N's as shown. This information is being provided to assist in reducing proliferation in the Government inventory system.

TABLE I. P/N supersession data.

Dash number (see table I) AA55507/02-	MFR's CAGE	MFR's P/N 1/	MFR's CAGE	MFR's P/N 1/
001	75915	102 071	84613	
002	75915	102 074	84613	
003	75915	102 076	84613	
004	75915	122 083	84613	
005	75915	122 087	84613	
006	75915	122 088	84613	3901-2
007	75915	122 093	84613	

1/ The manufacturer's P/N shall not be used for procurement to the requirements of this CID. At the time of preparation of this CID, the aforementioned commercial products were reviewed and could be replaced by the CID PIN shown. For actual part marking requirements see the marking paragraph.

Government users. To acquire information on obtaining these 15 and 30 ampere electrical P.C. board fuse clip from the Government inventory system, contact DLA Land and Maritime, ATTN: (FM), P.O. Box 3990, Columbus, OH 43218–3990, or telephone (614) 692–3677.

Referenced documents. In addition to A-A-55507, this document references the following:

ASTM-B194 ASTM-B139/B139M ASTM-B36/B36M

<u>Changes from previous issue</u>. The margins of this CID are marked with a vertical line to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

MILITARY INTERESTS:

CIVIL AGENCY COORDINATING ACTIVITY:

Custodians:

Army - CR Navy - SH

Air Force – 99

DLA - CC

GSA - 7FXE

Preparing activity: DLA-CC

(Project 5999-2015-004)

Review activity: Air Force - 85

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil/.