INCH-POUND A-A-55507/1C 28 July 2015 SUPERSEDING A-A-55507/1B 2 February 2004

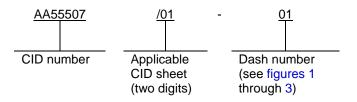
#### COMMERCIAL ITEM DESCRIPTION SPECIFICATION SHEET

### CLIP, ELECTRICAL, FUSE, 30 AND 60 AMPERE, FOR FUSE DIAMETERS 1/4 INCH THRU 13/16 INCH

# The General Services Administration has authorized the use of this commercial item description for all federal agencies.

The complete requirements for procuring the 30 and 60 ampere electrical fuse clips described herein shall consist of this document and the issue in effect of CID A-A-55507. This document supersedes military specification MIL-F-21346/1.

CLASSIFICATION OR PART IDENTIFICATION NUMBER (PIN). This commercial item description (CID) specification sheet uses a classification system which is included in the PIN as shown in the following example (see NOTES).



#### SALIENT CHARACTERISTICS.

Interface and physical dimensions. Electrical fuse clips supplied to this CID shall be as specified herein (see figures 1 through 3).

Materials. Materials are as follows (see also figures 1 through 3):

- A: Copper clad steel consisting of a core, representing 80 ±1 percent of the sheet thickness, SAE grade 1065. This core shall be located between two layers of oxygen-free copper. Each copper layer shall represent 10 ±1 percent of the total sheet thickness before plating.
- B: Copper-beryllium alloy in accordance with ASTM-B194.
- C: Phosphor bronze in accordance with ASTM-B139/B139M.
- D: Spring brass in accordance with ASTM-B36/B36M.

Beneficial comments, recommendations, additions, deletions, clarifications, etc., and any data that may improve this document should be sent to: DLA Land and Maritime, ATTN: VAT, P.O. Box 3990, Columbus OH 43218–3990, or email (relay@dla.mil). Since contact information can change you may want to verify the currency of the address information using the ASSIST Online database at <a href="https://assist.dla.mil/">https://assist.dla.mil/</a>.

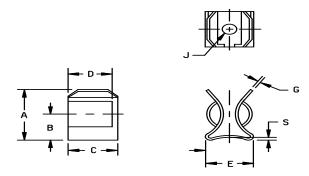
FSC 5999



AMSC N/A

<u>Finish</u>: Finishes are based on the material and the current rating of the clips. Finish for clips made of materials B or C shall be bright alloy plate for 30-ampere ratings, and silver plate for 60-ampere rating. Clips made of material A shall receive a copper flash initial plating followed by a final finish of either bright alloy plate, silver plate, or hot tin dip. Tin finishes must have a lead content of at least 3 percent. The thickness of all plated finishes shall be at least .0002 inch.

Marking. As specified in A-A-55507.



## CONFIGURATION A

| PIN      | Material | Nominal  | Maximum    |        |           | [         | Dimensions | (see notes | )       |        |        | Applicable fuse     |
|----------|----------|----------|------------|--------|-----------|-----------|------------|------------|---------|--------|--------|---------------------|
| AA55507/ |          | fuse     | current    | А      | В         | С         | D          | E          | G       | J      | S      | style per           |
| 01-      |          | diameter | rating (A) | max    | min       |           | min        | max        |         | (dia)  | max    | MIL-PRF-15160       |
|          |          |          |            |        |           |           |            |            |         | max    |        |                     |
| 01       | В        | .250     | 30         | .52    | .23 (5.8) | .31 (7.9) | .23 (5.8)  | .34 (8.6)  | .020    | .136   | .014   | F01, F02, F03       |
|          |          | (6.35)   |            | (13.2) |           |           |            |            | (0.51)  | (3.45) | (0.36) |                     |
| 02       | В        | .281     |            | .58    | .31 (7.9) | .41       | .34 (8.6)  | .43        |         | .176   |        | F05, F06            |
|          |          | (7.14)   |            | (14.7) |           | (10.4)    |            | (10.9)     |         | (4.47) |        |                     |
| 03       | В        | .406     |            | .80    | .45       | .44       | .36 (9.1)  | .53        | .0200   | .201   | .014   | F07, F09, F10, F27, |
|          |          | (10.31)  |            | (20.3) | (11.4)    | (11.2)    |            | (13.5)     | ±.0025  | (5.11) | (0.36) | F28, F60            |
|          |          |          |            |        |           |           |            |            | (0.508  |        |        |                     |
|          |          |          |            |        |           |           |            |            | ±0.064) |        |        |                     |
| 04       | A        | .406     |            |        | .47       |           |            |            | .028    |        | .033   |                     |
|          |          | (10.31)  |            |        | (11.9)    |           |            |            | (0.71)  |        | (0.84) |                     |
| 05       | В        | .563     |            | .97    | .52       | .59       | .49        | .66        | .028    | .224   | .020   | F15, F61            |
| 06       | А        | (14.30)  |            | (24.6) | (13.2)    | (15.0)    | (12.4)     | (16.8)     | (0.71)  | (5.69) | (0.51) |                     |
| 07       | В        | .813     | 60         | 1.31   | .76       | .74       | .61        | .90        | .045    | .270   |        | F16, F29, F30, F62  |
| 08       | А        | (20.65)  |            | (33.3) | (19.3)    | (18.8)    | (15.5)     | (22.9)     | (1.14)  | (6.86) |        |                     |

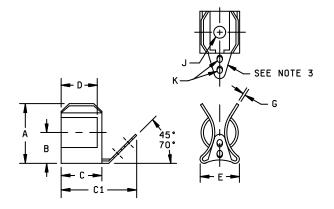
## NOTES:

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1. Dimensions are in inches. Millimeters are in parentheses and are provided for general information only.

2. Unless otherwise specified, tolerances are  $\pm .02$  (0.5 mm) for two place decimals and  $\pm .005$  (0.13 mm) for three place decimals.

Figure 1. Configuration and dimensions, configuration A.



# **CONFIGURATION B**

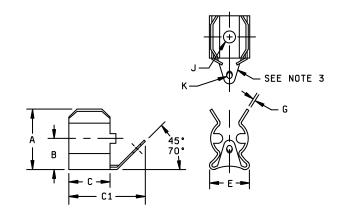
| PIN      | Material | Nominal  | Maximum    |        |        |        | Dimens | sions (see | e notes) |         |        |        | Applicable fuse style |
|----------|----------|----------|------------|--------|--------|--------|--------|------------|----------|---------|--------|--------|-----------------------|
| AA55507/ |          | fuse     | current    | А      | В      | С      | C1     | D          | E        | G       | J      | K      | per MIL-PRF-15160     |
| 01-      |          | diameter | rating (A) | max    | min    |        | max    | min        | max      |         | (dia)  | (dia)  |                       |
| 09       | В        | .250     | 30         | .50    | .23    | .31    | .63    | .23        | .34      | .020    | .131   | .093   | F01, F02, F03         |
|          |          | (6.35)   |            | (12.7) | (5.8)  | (7.9)  | (16.0) | (5.8)      | (8.6)    | (0.51)  | (3.33) | (2.36) |                       |
| 10       | В        | .406     | 30         | .80    | .45    | .44    | .78    | .36        | .51      | .0200   | .196   | .093   | F07, F09, F10, F27,   |
|          |          | (10.31)  |            | (20.3) | (11.2) | (11.2) | (19.8) | (9.1)      | (13.0)   | ±.0025  | (4.98) | (2.36) | F28, F60              |
|          |          |          |            |        |        |        |        |            |          | (0.508  |        |        |                       |
|          |          |          |            |        |        |        |        |            |          | ±0.064) |        |        |                       |

## NOTES:

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Dimensions are in inches. Millimeters are in parentheses and are provided for general information only.
Unless otherwise specified, tolerances are ±.02 (0.5 mm) for two place decimals and ±.005 (0.13 mm) for three place decimals.
Solder lug terminal shall be formed integral with the fuse clip.

Figure 2. Configuration and dimensions, configuration B.



# **CONFIGURATION C**

| Γ | PIN      | Material | Nominal  | Maximum    |        | Dimensions (see notes) |       |        |       |        |        | Applicable    |                |
|---|----------|----------|----------|------------|--------|------------------------|-------|--------|-------|--------|--------|---------------|----------------|
|   | AA55507/ |          | fuse     | current    | А      | В                      | С     | C1     | E     | G      | J      | K             | fuse style per |
|   | 01-      |          | diameter | rating (A) | max.   | min.                   |       | max    | max   |        | (dia.) |               | MIL-PRF-       |
|   |          |          |          |            |        |                        |       |        |       |        |        |               | 15160          |
|   | 11       | В        | .250     | 30         | .50    | .23                    | .31   | .60    | .34   | .020   | .131   | .09 x .16     | F01, F02, F03  |
|   |          |          | (6.35)   |            | (12.7) | (5.8)                  | (7.9) | (15.2) | (8.6) | (0.51) | (3.33) | (2.29 x 4.06) |                |

NOTES:

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1. Dimensions are in inches. Millimeters are in parentheses and are provided for general information only.

Unless otherwise specified, tolerances are ±.02 (0.5 mm) for two place decimals and ±.005 (0.13 mm) for three place decimals.
Solder lug terminal shall be formed integral with the fuse clip.

Figure 3. Configurations and dimensions, configuration C.

#### NOTES.

<u>PIN</u>. The PIN should be used for Government purposes to buy commercial products to this CID. See classification information for PIN format example.

Source of documents.

DEPARTMENT OF DEFENSE SPECIFICATION MIL-PRF-15160 Fuses, Instrument, Power, and Telephone

COMMERCIAL ITEM DESCRIPTION A-A-55507 - Clip, Electrical, Fuse, General Requirements

(Copies of this document are available online at http://quicksearch.dla.mil.)

| A | STM INTERNATIONAL<br>ASTM-B194 | - Copper-Beryllium Alloy Plate, Sheet, Strip, and Rolled Bar. |
|---|--------------------------------|---|
|   | ASTM-B139/B139M -              | Phosphor Bronze Rod, Bar, and Shapes.                         |
|   | ASTM-B36 /B36M -               | Plate, Brass, Sheet, Strip, and Rolled Bar                    |

(Copies of these documents are available online at <u>www.astm.org</u>.)

<u>Commercial products</u>. As part of the market analysis and research effort, this CID was coordinated with the following manufacturers of commercial products. At the time of CID preparation and coordination, these manufacturers were known to have commercial products that would meet the requirements of this CID. (NOTE: This information should not be considered as a list of approved manufacturers or be used to restrict procurement to only the manufacturers shown.)

| MFR's | CAGE |
|-------|------|
|-------|------|

75915

MFR's name and address

Littelfuse Inc. 800 E. Northwest Highway Des Plaines, IL 60016-3096 Phone: (847) 824-1188 FAX: (847) 824-9476 Manufacturer's MAIL Ifelectr@interaccess.com Manufacturer's URL - http://www.littlefuse.com

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FIC Corporation 12216 Parklawn Drive Rockville, MD 20852-2046 Phone: (800) 638-6594 FAX: (301) 881-0530 Manufacturer's E-MAIL - ficcorp@ficcorp.com Manufacturer's URL - http://www.ficcorp.com

Part number (P/N) supersession data. These CID part numbers supersede the following MFR's P/N's as shown. This information is being provided to assist in reducing proliferation in the Government inventory system.

| Dash number   | MFR's<br>CAGE | MFR's<br>P/N 1/  | MFR's<br>CAGE | MFR's<br>P/N <u>1</u> / |
|---------------|---------------|------------------|---------------|-------------------------|
| (see table I) | CAGE          | 1 / IN <u>1/</u> | CAOL          | 1 / N <u>1</u> /        |
| AA55507/01-   |               |                  |               |                         |
| 001           | 75915         | 121001           |               |                         |
| 002           |               |                  |               |                         |
| 003           | 75915         | 125001           |               |                         |
| 004           |               |                  | 84613         | FC21CF                  |
| 005           | 75915         | 127001           | 84613         | FC21DN                  |
| 006           |               |                  | 84613         | FC21DF                  |
| 007           | 75915         | 129001           |               |                         |
| 008           |               |                  |               |                         |
| 009           |               |                  |               |                         |
| 010           |               |                  |               |                         |
| 011           | 75915         | 121004           |               |                         |

| TABLE I. | P/N sup | persession | data. |
|----------|---------|------------|-------|
|          |         |            |       |

1/ The manufacturer's P/N shall not be used for procurement to the requirements of this CID. At the time of preparation of this CID, the aforementioned commercial products were reviewed and could be replaced by the CID PIN shown. For actual part marking requirements see the marking paragraph.

| Superseded PIN<br>M21346/1- | Superseded type designation per MIL-F-21346/1. | Replacement PIN<br>AA55507/01- |
|-----------------------------|--|--------------------------------|
| 01                          | FC21AN   | 01                             |
| 02                          | FC21BN   | 02                             |
| 03                          | FC21CN   | 03                             |
| 04                          | FC21CF   | 04                             |
| 05                          | FC21DN   | 05                             |
| 06                          | FC21DF   | 06                             |
| 07                          | FC21EN   | 07                             |
| 08                          | FC21EF   | 08                             |
| 09                          | FC22AN   | 09                             |
| 10                          | FC22BN   | 02 <u>1</u> /                  |
| 11                          | FC22CN   | 10                             |
| 12                          | FC22DN   | 05 <u>1</u> /                  |
| 13                          | FC22EN   | 07 <u>1</u> /                  |
| 14                          | FC23AN   | 11                             |
| 15                          | FC23BN   | 02 <u>1</u> /                  |
| 16                          | FC23CN   | 10                             |
| 17                          | FC23DN   | 05 <u>1</u> /                  |
| 18                          | FC23EN   | 07 <u>1</u> /                  |
| 19                          | FC25AN   | No replacement                 |
| 20                          | FC25BN   | No replacement                 |

#### TABLE II. Supersession information for MIL-F-21346/1.

1/ This replacement PIN is provided without a solder terminal, and therefore is not directly interchangeable with the superseded PIN.

<u>Government users</u>. To acquire information on obtaining these 15 and 30 ampere electrical P.C. board fuse clip from the Government inventory system, contact DLA Land and Maritime, ATTN: (FM), P.O. Box 3990, Columbus, OH 43218–3990, or telephone (614) 692–3677.

Referenced documents. In addition to A-A-55507, this document references the following:

#### MIL-PRF-15160 ASTM-B194 ASTM-B139/B139M ASTM-B36/B36M

<u>Changes from previous issue</u>. The margins of this CID are marked with a vertical line to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

## MILITARY INTERESTS:

#### CIVIL AGENCY COORDINATING ACTIVITY:

Custodians:

Army - CR Navy - SH Air Force - 85 DLA - CC GSA - 7FXE

Preparing Activity:

DLA-CC

Project 5999-2015-005

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <u>https://assist.dla.mil/</u>.