A-A-50179A December 5, 2000 SUPERSEDING A-A-50179 September 8, 1988

COMMERCIAL ITEM DESCRIPTION

PANS, WITH OR WITHOUT COVERS, FOOD SERVING, RECTANGULAR, SOUP TUREEN AND ROUND INSETS FOR HOT FOOD TABLES AND COLD FOOD COUNTERS

The General Services Administration has authorized the use of this commercial item description for all federal agencies.

1. SCOPE. This commercial item description covers, US standard gage, stainless steel, pans, non-perforated and perforated, rectangular, 12 inch by 20 inch series and pan covers, of various sizes, soup tureens and round insets for use in hot food tables and cold food counters. The perforated pans may also be used in steam cookers.

2. CLASSIFICATION. The pans, tureens and insets shall be of the following styles, models and sizes as specified (see 7.3).

Style I, Pans, rectangular, 12 inch by 20-inch series. Model A, Non-perforated pans, all 20 gage, except size 20 & 21, which are, 22 gage.

SIZE		QUARTS	DEPTH
	±10	0% capacity	outside,+0,-1/8 inch
1	Soup tureen	32	8
2	Full size	7-1/2	2 1/2
3	Full size	15	4
4	Full size	19-3/4	6
5	Half size	4-1/8	2 1/2
б	Half size	6-3/4	4
7	Half size	10 - 3 / 4	6
8	Half size, long	4	2 1/2
9	Half size, long	6-1/2	4
10	Half size, long	9-1/2	б
11	One-third size	2-3/4	2 1/2
12	One-third size	4 - 1 / 4	4
13	One-third size	6-1/2	б
14	One-quarter size	2	2 1/2
15	One-quarter size	3-1/4	4
16	One-quarter size	4-3/4	б
17	One-sixth size	1-1/4	2 1/2
18	One-sixth size	2	4
19	One-sixth size	2-5/8	б
20	One-ninth size	3/4	2 1/2
21	One-ninth size	1-1/4	4

Beneficial comments, recommendations, additions, deletions, clarifications, etc. and any other data, which may improve this document, should be sent to: Defense Supply Center Philadelphia, DSCP-HSL, 700 Robbins Avenue, Philadelphia, PA. 19111-5092 or FAX (215)737-2963.

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Model B, Pans w	th perfor	rations, all 2	0 gage.	
SIZE		QUARTS	DEPTH	
2 Full	size	7-1/2	2 1/2	
3 Full	size	15	4	
4 Full	size	19 3/4	б	
Style II, Inset	round, 2	22 gage.		
22		4-1/8	6-1/2 in	ch diameter

3.SALIENT CHARACTERISTICS.

3.1 Pans. The food pans shall be seamless drawn from type 304 stainless steel and shall conform to dimensions, capacities and gage thickness requirements of 2.1. The length and width of the food pans shall be such that one full size pan, two 1/2 size pans, three 1/3 size pans, four 1/4 size pans, six 1/6 size pans, nine 1/9 size pans, or other various combinations of pans will completely fill and cover an opening that is 11-7/8 inches (plus 1/8 inch minus 0 inch) wide by 19-7/8 inches (plus 1/8 inch minus 0 inch) long. The top of the pans shall be provided with a horizontal flange, turned down, or semirolled edge. The flange edge may also extend into a flat, horizontal plane. The four flange corners shall be square or finished with a maximum 1/2-inch radius. The design also may provide for symmetrically ribbed corners. The sides of the pans shall be tapered to permit nesting of same size pans. The perforated pans shall have bottom, sides and ends perforated.

3.1.1 <u>Pan covers</u>. When specified (see 7.3), the food pan shall be provided with a flat solid overlapping cover, seamless drawn from type 304, 22 gage, stainless steel. The cover shall fit flush over the pan and be provided with a flat strap type handle, located at the top center, and level with the cover. When specified (see 7.3), the covers shall be flat slotted for accommodating utensil handle.

3.2 <u>Soup tureens</u>. Soup tureens shall fit the same size rectangular opening as described in 2.1 for full size pans and be seamless drawn from type 304 stainless steel. The sides shall be formed with a shoulder to support the tureen on the table top. The shoulder shall be located so as to limit the depth of the tureen below the shoulder to a maximum of 6 inches.

3.2.1 <u>Tureen covers</u>. Each tureen shall be provided with a flat slotted overlapping cover, identical to the pan cover described in 3.3.1.

3.3 <u>Round inset</u>. The inset shall be seamless drawn from type 304 stainless steel. The sides shall be formed with a shoulder to support the inset on the table top. The diameter of inset below the shoulder shall be such as to fit into a 6-1/2 inch diameter opening.

3.3.1 <u>Inset covers</u>. Each inset shall be provided with a flat slotted overlapping cover, seamless drawn from type 304 stainless steel and of the same gage thickness as the inset. The cover shall fit flush over the inset and be provided with a flat strap type handle, located at the top center, and level with the cover.

3.4 <u>Adapter bars</u>. When specified (see 7.3), the bars shall be made of 18 gage type 304 stainless steel and be of a length to fit across 12-inch and 20-inch openings to support a combination of smaller fractional pans.

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3.5 <u>Codes and standards</u>. The pans, inset, and covers shall conform to requirements of NSF International Standard No. 2 (see 7.2.2).

3.6 <u>Identification</u>. Marking shall include the manufacturer's name, trade name, or trademark, manufacturers model number, and date of contract to determine source of manufacture and the national stock number.

3.7 <u>Workmanship</u>. The finished product shall be free of cracks, dents, malformation, or deep scratches. All burrs, slivers, splinters, sharp edges, dirt grease, and foreign matter shall be removed.

3.8 <u>Metric products</u>. Products manufactured to metric dimensions will be considered on an equal basis with those manufactured using inch-pound units, provided they fall within the tolerances specified using conversion tables contained in the latest revision of ASTM E 380.

4. REGULATORY REQUIREMENTS.

4.1 <u>Contractor recovered materials</u>. The offeror/contractor is encouraged to use recovered materials to the maximum extent practicable, in accordance with paragraph 23.403 of the Federal Acquisition Regulation (FAR).

5. PRODUCT CONFORMANCE PROVISIONS.

5.1 Product conformance. The products provided shall meet the salient characteristics of this Commercial Item Description, conform to the producer's own drawings, specifications, standards, and quality assurance practices, and be the same product offered for sale in the commercial marketplace. The Government reserves the right to require proof of such conformance prior to first delivery and thereafter as may be otherwise provided for under the provisions of the contract.

5.2 <u>Market acceptability</u>. The following market acceptability criteria are necessary to document the quality of the products to be provided under this Commercial Item Description:

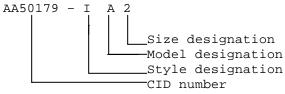
a. The company producing the product must have been producing this product for at least 2 years, to meet the requirements of the CID.

b. The company must have sold at least 1000 units of the product meeting the requirements of this CID in the commercial marketplace over the last 2 years.

6. PACKAGING. Preservation, packing and marking requirements shall be as specified in the contract or purchase order (see 7.3)

7. NOTES.

7.1 <u>Part or Identification Number (PIN)</u>. The following PIN procedure is for government purposes and does not constitute a requirement for the contractor. The PIN for the pans shall consist of the commercial item description number, style number, model letter and size number:



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7.2. Sources of documents.

7.2.1 ASTM E 380- use of the international Systems of Units (SI) (The Modernized Metric System), is available fromThe American Society for Testing and Materials100 Barr Harbor DriveWest Conshohocken PA 19428-2959

7.2.2 NSF Standard No. 2 - Food Service Equipment, is available from NSF International PO Box 130140 Ann Arbor MI 48113-0140

7.3 Ordering data. Acquisition documents should specify the following:

a. Title, number and date of this document.b. Style, model and size required (see 2.).c. When covers are to be provided with food pans (see 3.1.1).d. When pan covers are to be flat slotted (see 3.1.1).e. When adapter bars are to be provided (see 3.4).

f. Packaging requirements (see 6.).

7.4 Key Words. Food, Hot Meals, Serving, Steaming, Tables.

MILITARY INTERESTS:

CIVIL AGENCY COORDINATING ACTIVITY: GSA-FSS

Custodians: Army - GL Navy - SA Air Force - 99

PREPARING ACTIVITY:

DSCP-SS

(Project 7310-0917)

Review activities: Army - MD Navy - MC, SH Air Force - 84