

**METRIC**

**A-A-20289**

**December 9, 1998**

## **COMMERCIAL ITEM DESCRIPTION**

### **ROLLS, BREAD, UNBAKED, FRESH OR FROZEN**

**The U.S. Department of Agriculture has authorized  
the use of this Commercial Item Description.**

#### **1. SCOPE.**

**1.1** This Commercial Item Description (CID) covers fresh or frozen unbaked bread rolls, packed in commercially acceptable containers, suitable for use by Federal, State, local governments, and other interested parties.

#### **2. CLASSIFICATION.**

**2.1** The fresh or frozen unbaked bread rolls shall conform to the type(s), style(s), and enrichment type(s) in the following list which shall be specified in the solicitation, contract, or purchase order.

##### **Types, styles, and enrichment types.**

**Type I** - Fresh  
**Type II** - Frozen

**Style A** - Pan (dinner)  
**Style B** - Rye (sandwich)  
**Style C** - French  
**Style D** - Kaiser  
**Style E** - Other

**Beneficial comments, recommendations, additions, deletions, clarifications, etc., and any data which may improve this document should be sent to: Head, Food Quality Assurance Staff, Fruit and Vegetable Programs, Agricultural Marketing Service, U.S. Department of Agriculture, STOP 0243, 1400 Independence Ave., SW, Washington, DC 20250-0243 or telephone (202) 720-9939 or FAX (202) 690-0102.**

**FSC 8920**

**DISTRIBUTION STATEMENT A.** Approved for public release; distribution is unlimited.

A-A-20289

**Enrichment type 1** - Enriched (21 CFR 136.115)

**Enrichment type 2** - Unenriched (21 CFR 136.110)

### **3. SALIENT CHARACTERISTICS.**

**3.1 Processing:** The fresh or frozen unbaked bread rolls shall be prepared in accordance with good manufacturing practice.

**3.2 Ingredients:** The fresh or frozen unbaked bread rolls shall consist of flour, water, salt, leavening agents, emulsifiers or other stabilizers, and other ingredients appropriate for the style of unbaked bread rolls specified in the solicitation, contract, or purchase order. The fresh or frozen unbaked bread rolls shall include mold inhibitors of proper levels as allowed by the Federal Food, Drug, and Cosmetic Act.

**3.2.1 Enriched flour:** When the unbaked bread rolls are enriched, the wheat flour used for the unbaked bread rolls shall conform to the U.S. Standards of Identity for Enriched Flour (21 CFR 137.165) and shall be milled from a variety of hard and/or soft wheat.

### **3.3 Finished product:**

**3.3.1 Appearance and color:** The fresh or frozen unbaked bread rolls shall have a uniformly white to light brown dough characteristic of the product. The fresh or frozen unbaked bread rolls shall have a typical volume. There shall be no foreign color to the product. The delivered fresh or frozen unbaked bread rolls shall not be crushed or damaged.

**3.3.2 Odor and flavor:** The fresh or frozen unbaked bread rolls shall have a flavor and aroma characteristic of the particular style of unbaked bread rolls. There shall be no foreign odors or flavors such as, but not limited to, scorched, stale, rancid, or moldy.

**3.3.3 Texture:** The fresh or frozen unbaked bread rolls shall be soft and ready-to-bake characteristic of unbaked bread rolls. When baked the texture of the fresh or frozen unbaked bread rolls shall have a characteristic texture of the style specified in the solicitation, contract, or purchase order.

**3.3.4 Enrichment:** When enriched, the fresh or frozen unbaked bread rolls shall have the enrichment ingredients evenly distributed in the finished product.

**3.3.5 Foreign material:** All ingredients shall be clean, sound, wholesome, and free from evidence of rodent or insect infestation.

A-A-20289

**3.4 Age requirement:** Unless otherwise specified in the solicitation, contract, or purchase order, the fresh unbaked bread rolls shall be delivered within 72 hours after baking. When frozen unbaked bread rolls are specified, the fresh product shall be in a freezer within 12 hours after baking and frozen to a maximum temperature of  $-17.8^{\circ}\text{C}$  ( $0^{\circ}\text{F}$ ),  $-15^{\circ}\text{C}$  to  $-20.6^{\circ}\text{C}$  ( $\pm 5^{\circ}\text{F}$ ) and shall be at a temperature not higher than  $-12.2^{\circ}\text{C}$  ( $10^{\circ}\text{F}$ ) within 12 hours after being placed in the freezer. Unless otherwise specified in the solicitation, contract, or purchase order, the frozen bread rolls shall be manufactured not more than 120 days prior to delivery and shall not have exceeded  $-9.4^{\circ}\text{C}$  ( $15^{\circ}\text{F}$ ) at any time during storage and delivery.

#### **4. REGULATORY REQUIREMENTS.**

**4.1** The delivered fresh or frozen unbaked bread rolls shall comply with all applicable Federal, State, and local mandatory requirements and regulations relating to the preparation, packaging, labeling, storage, distribution, and sale of the fresh or frozen unbaked bread rolls within the commercial marketplace. Delivered fresh or frozen unbaked bread rolls shall comply with all applicable provisions of the Federal Food, Drug, and Cosmetic Act and regulations promulgated thereunder.

#### **5. QUALITY ASSURANCE PROVISIONS. *Purchaser may specify 5.1 or 5.2.***

**5.1 Product conformance.** The fresh or frozen unbaked bread rolls provided shall meet the salient characteristics of this CID, conform to the producer's own specifications, standards, and quality assurance practices, and be the same fresh or frozen unbaked bread rolls offered for sale in the commercial market. The purchaser reserves the right to require proof of such conformance.

**5.2 USDA certification.** When specified in the solicitation, contract, or purchase order, the Federal Grain Inspection Service (FGIS), USDA, shall certify the fresh or frozen unbaked bread rolls according to FGIS procedures. The fresh or frozen unbaked bread rolls shall be examined or analyzed as applicable in accordance with applicable provisions in this CID, solicitation, contract, or purchase order, and, when applicable, the United States Standards for Condition of Food Containers in effect on the date of the solicitation.

#### **6. PACKAGING.**

**6.1 Preservation, packaging, packing, labeling, and case marking.** Preservation, packaging, packing, labeling, and case marking shall be as specified in the solicitation, contract, or purchase order.

A-A-20289

## **7. NOTES.**

### **7.1 Purchasers shall specify:**

- Type(s), style(s), and enrichment type(s) of unbaked bread rolls required.
- Certification by FGIS for unbaked bread rolls.

### **7.2 USDA certification contact.**

For USDA certification, contact the Head, Food Quality Assurance Staff, STOP 0243, 1400 Independence Avenue, SW, Washington, DC 20250-0243 or telephone (202) 720-9939 or FAX (202) 690-0102.

### **7.3 Sources of documents.**

#### **7.3.1 Sources of information for governmental documents are as follows:**

Applicable provisions of the Federal Food, Drug, and Cosmetic Act are contained in 21 CFR Parts 1 to 199. This document may be purchased from: **Superintendent of Documents, New Orders, P.O. Box 371954, Pittsburgh, PA 15250-7954.** Credit card (MasterCard or Visa) purchases may be made by calling the Superintendent of Documents on (202) 512-1803 or on the Internet at: <http://www.nara.gov/fedreg>.

Copies of the United States Standards for Condition of Food Containers are available from: **Chairperson, Condition of Container Committee, U.S. Department of Agriculture, STOP 0243, 1400 Independence Avenue, SW, Washington, DC 20250-0243.**

Civil agencies and other interested parties may obtain copies of this CID from: **General Services Administration, Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407.**

### **CIVIL AGENCY COORDINATING ACTIVITIES:**

DOJ - BOP  
HHS - NIH, IHS  
USDA - FV  
VA - OSS

### **PREPARING ACTIVITY:**

USDA - FV

**A-A-20289**

The U.S. Department of Agriculture (USDA) prohibits discrimination in all its programs and activities on the basis of race, color, national origin, gender, religion, age, disability, political beliefs, sexual orientation, and marital or familial status. (Not all prohibited bases apply to all programs.) Persons with disabilities who require alternative means for communication of program information (Braille, large print, audiotape, etc.) should contact USDA's TARGET Center at (202) 720-2600 (voice and TDD).

To file a complaint of discrimination, write USDA, Director, Office of Civil Rights, Room 326-W, Whitten Building, 14th and Independence Avenue, SW, Washington, DC 20250-9410 or call (202) 720-5964 (voice or TDD). USDA is an equal opportunity provider and employer.