

[INCH - POUND]

A-A-1965A

June 21, 1991

SUPERSEDING

A-A-1965

October 15, 1982

## COMMERCIAL ITEM DESCRIPTION

## JACKET, FILING, WALLET

The General Services Administration, Federal Supply Service, Engineering Division, New York, NY 10278; has authorized the use of this commercial item description in preference to Federal Specification UU-J-390C which will be canceled.

1. Classification.

Filing jackets covered by this commercial item description shall be one of the following sizes, expansions and styles, as specified (See Section 7).

Size I - 9-1/2" x 11-3/4"

II - 9-1/2" x 14-3/4"

III - 9-1/2" x 18"

Expansion A - 7/8" - 1 fold

B - 1-3/4" - 2 folds

C - 3-1/2" - 4 folds

Style 1 - Half-Height Gussett

2 - Full-Height Gussett

2. Salient characteristics:

A. Construction. The Style A filing jackets shall be without flaps, have at least half-height gussets, plain, and untabbed edges (See 7.B). The Style B filing jacket shall be essentially the same and have full gussetts (See 7.B). The half-height gusset shall be no higher than 5-1/2 inches, the full height gusset shall be the full height of the front leaf. The leaves of the jackets shall be two-ply with rounded corners. The color of the outer ply shall be red; the color of the inner ply shall be red, salmon, or manila as specified (See 7.C). The plies of the leaves shall be completely and securely bonded together. The front leaf shall be 1/2 inch (+/- 1/8 inch) lower than the top of the back leaf. Inner and outer plies shall be properly aligned and flush.

DISTRIBUTION STATEMENT A: Approved for  
public release; distribution is unlimited

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The gusset shall be one ply, single piece construction with a reinforcing strip of cloth, polymeric nonwoven material, or latex impregnated fiber not less than 5/8 inch wide completely and securely glued to the top of the gusset on the inside face. The gusset shall be the same color as the outer ply of the leaves. The gusset shall be bonded in place between the plies of the leaves. When the plies and gussets are pulled apart, failure shall be entirely in the paper stock and not the adhesive bond.

**B. Dimensional Tolerances.** The permissible tolerance on the dimensions specified shall be (+/- 1/16"), unless stated otherwise.

**C. Physical Properties.** The leaves and gussets shall be made of material conforming to the requirements in Table 1:

**Table 1**

Characteristic	Requirement		TAPPI
	<u>Gusset</u>	<u>Leaves (2-ply)</u>	<u>Test Method</u>
Basis weight (24 x 36-500), pounds	120 min.	240 min.	T-410
Thickness (inch)	0.009 min.	0.018 min.	T-411
Bursting strength(p.s.i.)	95 min.	190 min.	T-403
Tearing strength (grams, avg both directions)	280 min.	550 min.	T-414
Fold endurance			
Machine direction	600 min.	-----	T-511
Cross direction	375 min.	-----	T-511

**D. Workmanship.** The filing jackets shall be free from holes, tears, creases, wrinkles, blisters, lumps, ply separations, exposed glue edges, and free of any defects which may affect the appearance or serviceability of the item.

**3. QUALITY ASSURANCE PROVISIONS**

**A. Responsibility for inspection.** Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified, the supplier may utilize his own facilities or any commercial laboratory acceptable to the Government. The Government reserves the right to perform any of the inspections set forth in the specification where such inspections are deemed necessary to assure that supplies and services conform to prescribed requirements.

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B. Sampling for examination and tests shall be performed in accordance with MIL-STD-105, using the plans as specified in Table 2, unless otherwise stated. For the purpose of sampling, a lot shall consist of jackets, filing, wallet of the same style, expansion and size. The sample unit shall be one jacket for visual/workmanship and dimensional examination and one fully prepared shipping container for preparation for delivery examination, unless specified otherwise.

Table 2

Examine	Inspection Levels	AQLs (% defective)
Visual/Workmanship Defects	I	2.5
Dimensional Defects	S-3	4.0
Tests	per TAPPI method	per TAPPI method
Preparation for Delivery	S-2	2.5

4. Regulatory requirements. The contractor shall certify that the product offered shall include a minimum of 50% waste paper, as defined in 40 CFR, Part 250. The Government reserves the right to require proof of such conformance prior to first delivery and thereafter as may be otherwise provided for under the provisions of the contract.

5. Preservation, packaging, packing, labeling and marking. Preservation, packaging, packing, labeling and marking shall be as specified in the contract or order. (See 7.D)

6. Referenced Documents. The referenced documents in effect on the date of the solicitation or invitation to bid, shall be used to determine compliance with the stated requirements.

- A. TAPPI test methods are available from the Technical Association of the Pulp and Paper Industry, P.O. Box 105113, Atlanta, GA 30348.
- B. Code of Federal Regulations, Title 40, Part 250 is available through the Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402.
- C. MIL-STD-105 is available from the Standardization Documents Order Desk, Bldg. 4D, 700 Robbins Ave., Philadelphia, PA 19111-5094.

7. Ordering Data. Purchasers should include the following information in procurement documents, as applicable:

- A. Title, number and date of specification
- B. Size, Expansion, Style (see 1 and 2.A)
- C. Color of Inner Stock required (see 2.A)
- D. Packaging, Packing, Marking (see 5)

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8. Item Identifiers/Reference Part Number System  
(For Cataloging Use, Only):

AA1965 - 1A1 (This example describes a 9-1/2" x 11-3/4",  
7/8" - 1 fold, Half-Height Gusset,  
Filing Jacket, in accordance with A-A-1965)

Style

- 1 - Half-Height Gusset
- 2 - Full-Height Gusset

Expansion

- A - 7/8" - 1 fold
- B - 1-3/4" - 2 folds
- C - 3-1/2" - 4 folds

Size

- 1 - I - 9-1/2" x 11-3/4"
- 2 - II - 9-1/2" x 14-3/4"
- 3 - III - 9-1/2" x 18"

MILITARY INTEREST

Navy-SA  
Air Force-84

Preparing Activity

GSA-FSS