

**TB 9-2300-422-20**

**DEPARTMENT OF THE ARMY TECHNICAL BULLETIN**

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**SECURITY OF  
TACTICAL WHEELED VEHICLES**

**Approved for public release; distribution is unlimited.**

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**HEADQUARTERS, DEPARTMENT OF THE ARMY  
27 AUGUST 1988**

Technical Bulletin  
No. 9-2300-422-20



**\* TB 9-2300-422-20**  
Headquarters  
Department of the Army  
Washington D.C., 27 August 1988

## SECURITY OF TACTICAL WHEELED VEHICLES

### REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this bulletin. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms), direct to: Commander, U.S. Army Tank Automotive Command, ATTN: AMSTA-MB, Warren, MI 48397-5000. A reply will be furnished to you.

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### TABLE OF CONTENTS

		PARAGRAPH	PAGE
Section I.	INTRODUCTION		
	Purpose	1-1	1
	Scope	1-2	1
	Installation Level	1-3	1
Section II.	PROCEDURES FOR TACTICAL WHEELED VEHICLES		
	General	2-1	1
	Procedure for M151, M561, M35, M39/M809, M656, M123, M746, and M911	2-2	3
	Procedure for M880	2-3	4
	Mounting Hardware, M880	2-4	5
	Procedure for M1008 Cargo	2-5	6
	Procedure for M1009 Utility	2-6	7
	Procedure for M1010 Ambulance	2-7	8
	Procedure for M915 thru M920	2-8	9
	Procedure for HEMTT	2-9	10
	Procedure for HMMWV	2-10	11

\*This Technical Bulletin supersedes TB 9-2300-422-20, 15 February 1980.

## Section I. INTRODUCTION

**1-1. Purpose.**

This bulletin is published to provide security of tactical wheeled vehicles. These instructions are based on requirements established by directive (AR 190-51 Security of Army Property at Unit and Installation Level).

**1-2. Scope.**

a. This bulletin establishes minimum requirements needed to achieve the protection required for tactical vehicles of all classes.

b. If vehicles are equipped with devices that attain a degree of security equal to that provided by those described in this TB, vehicles need not be modified solely to make them exactly compatible with the devices illustrated.

**1-3. Installation Level.**

Organizational Maintenance shall perform the installation of security devices described within the bulletin.

## Section II. PROCEDURES

**2-1. General**

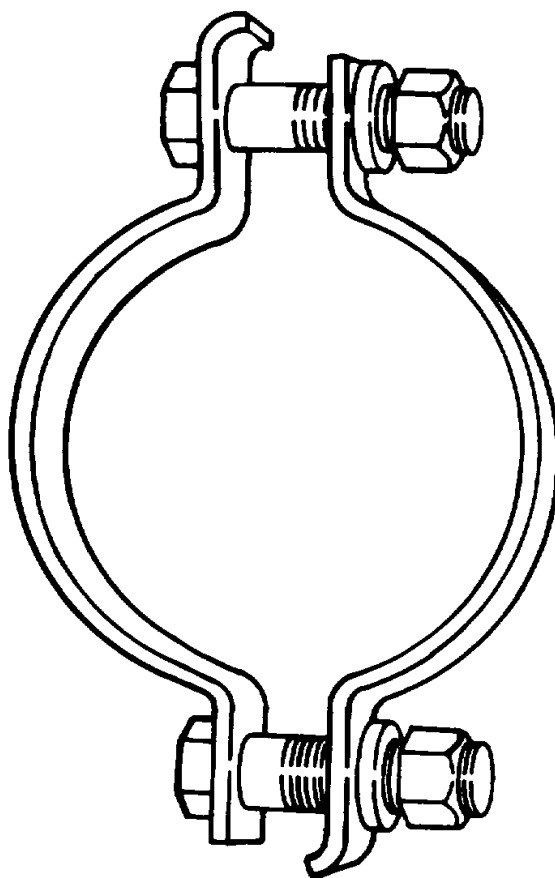
a. All vehicles listed (Table 1) will utilize the appropriate clamp to attach the chain to the steering column. Typical clamp is shown (Fig. 1).

*Table 1. Recommended Clamps for Listed Vehicles*

VEHICLE	CLAMP w/Bolts, Nut, Washer	NSN
M151, 1/4 Ton Trk	MS53041-1	5340-00-756-2403
M561, 1 1/4 Ton Trk	MS53041-2	5340-00-059-5442
M35, 2 1/2 Ton Trk	MS53041-2	5340-00-059-5442
M39/M809, 5 Ton Trk	MS53041-2	5340-00-059-5442
M656, 5 Ton Trk	MS53041-2	5340-00-059-5442
M123, 10 Ton Trk	MS53041-2	5340-00-059-5442
M746 HET	MS53041-2	5340-00-059-5442
M911, 20 Ton Trk	MS53041-3	5340-00-079-8610

- b. The following additional hardware requirements apply to all installations.

<u>NOMENCLATURE</u>	<u>PART NUMBER</u>	<u>NSN</u>
CHAIN: Approx 141 Ft (43m), 1/4 in. (6.4mm) Links	RRC-271	4010-00-129-6049
CHAIN: Approx 550 Ft. (167 m), 5/16 in (7.9 mm) Links	RRC-271	4010-00-149-5583
CHAIN: Approx 400 Ft. (122 m), 3/8 in. (9.5 mm) Links	RRC-271	4010-00-184-3476
PADLOCK	MILP17802	5340-00-158-3805

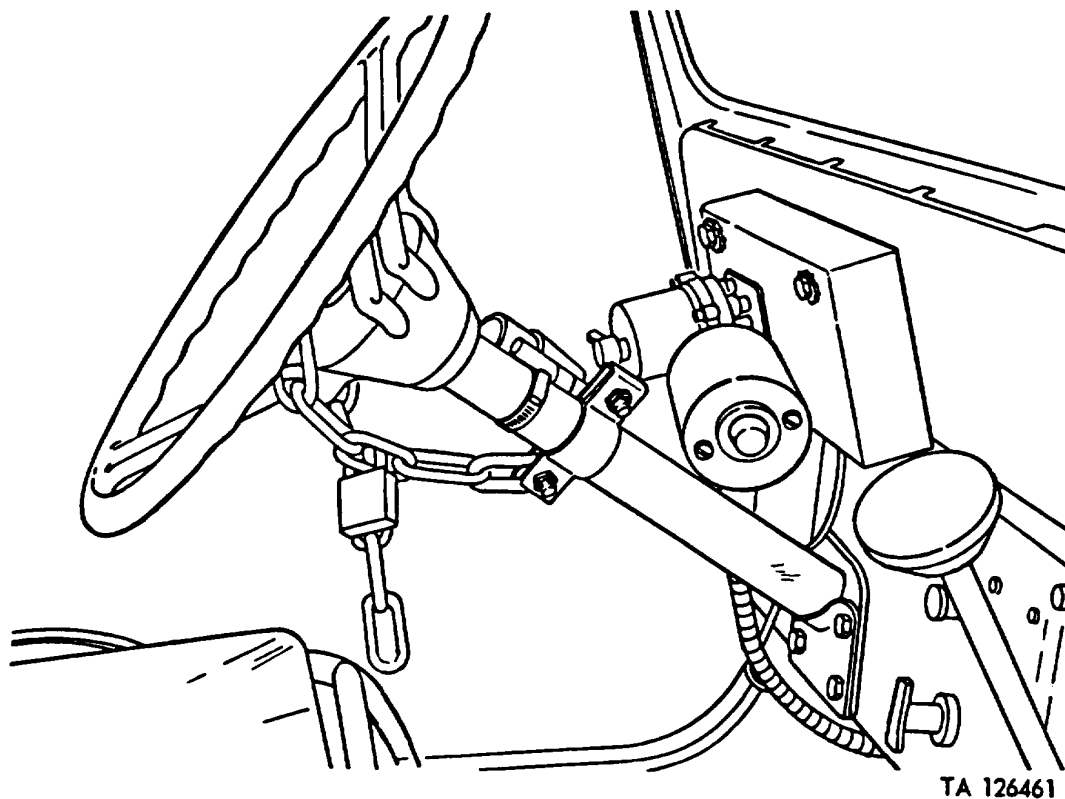


TA 067336

Figure 1. Typical Muffler Clamp.

**2-2. Procedures for M151, M561, M35, M39/M809, M656, M123, M746, and M911.**

- a. A clamp is to be mounted on the steering column (Fig. 2), as clearance will allow. One end of the chain is to be retained by one screw, after which the clamp is to be positioned for maximum operator knee clearance, and tightened securely.



*Figure 2. Typical Clamp and Chain, Installed.*

**CAUTION**

Follow all safety precautions when welding. Tack-weld only. Some steering column tubes are only 0.065-inch thick and could be damaged by excessive welding. DO NOT weld adjacent to steering column bushing.

**NOTE**

Approximately 18 in. (45.7 cm) of chain will be required to reach around steering wheel spokes to secure padlocks.

b. The nuts are to be tack-welded (TM 9-237 Welding Theory and Application) to the screws for a permanent installation. In some cases, the clamp may not have a close fit on the steering column. If this occurs, it is permissible to tack-weld the clamp to the column itself to prevent rotation.

**WARNING**

**Store chain by winding around column and securing with padlock.  
Failure to do so could cause chain to interfere with driver's feet.**

c. When vehicle is in use, chain will be stored by winding the chain around column and securing with padlock. If chain is left unsecured, it could interfere with driver's feet, causing driver to lose control of the vehicle.

d. Steering wheel must be turned all the way to the left or right before securing vehicle with chain or cable.

**2-3. Procedure for M880 series, 1 1/4 Ton Truck.****WARNING**

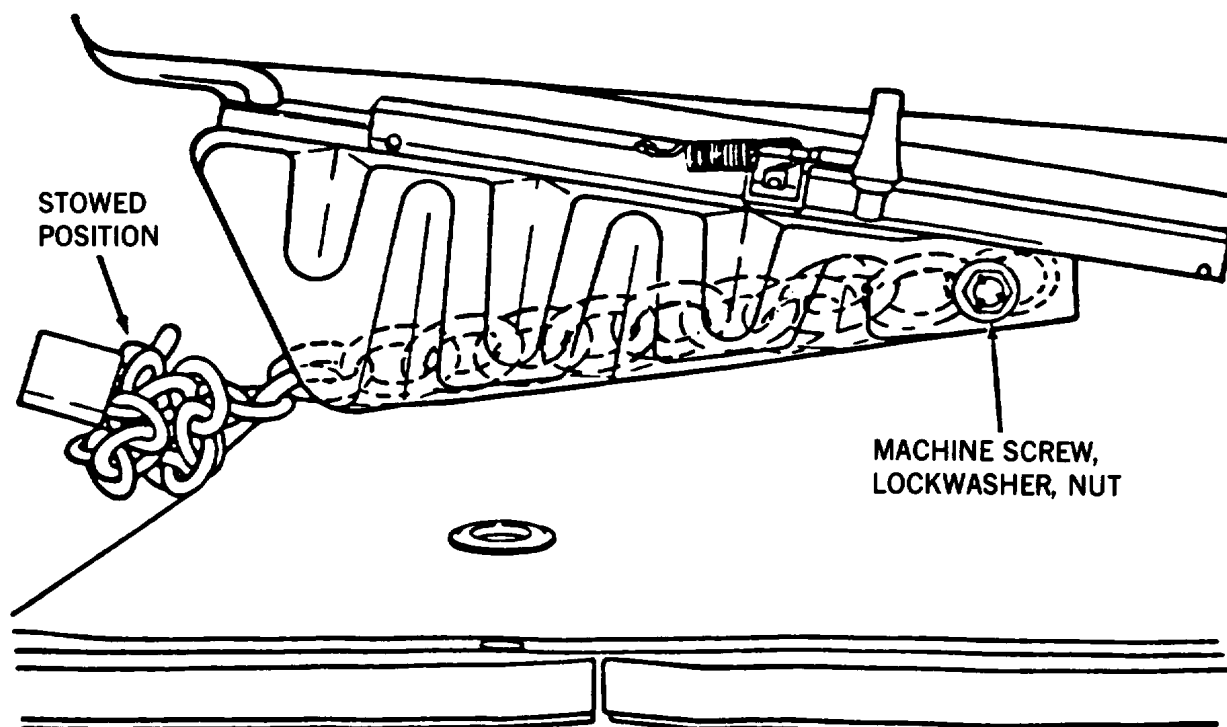
**During vehicle operations the chain should be stored beneath the driver's seat, looping chain upon itself, and securing it with a padlock to prevent entanglement with driver's feet. Do not allow additional locks to remain on the security chain, as this may impair proper stowage.**

**CAUTION**

Welding is not allowed on these vehicles due to the potential fire hazard of the seats and floor mats.

a. The design of the steering column on the M880 vehicle will not permit the use of a standard clamp as a chain attachment. The following procedure should be utilized.

b. Attach fixed end of chain with a 3/8 in. (9.5 mm) machinescrew, lockwasher, and nut into manufacturer's hole that is located in the rear of seat riserplate on the operator's side of vehicle. Fasten the chain on the inboard side of riser (Fig. 3). The nut is to be located on the outboard side of riser and, after securing, the screw should be staked to prevent removal.



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Figure 3. Chain in the Stowed Position.

#### 2-4. Mounting Hardware, M880 Installation only.

<u>NOMENCLATURE</u>	<u>PART NUMBER</u>	<u>NSN</u>
Screw	MS35308-364	5305-00-801-5747
Washer	MS35338-141	5310-00-984-7042
Nut	MS51968-8	5310-00-732-0559

## 2-5. Procedure for M1008 Cargo.

### WARNING

During vehicle operations the chain should be stored beneath the driver's seat, looping chain upon itself, and securing it with a padlock to prevent entanglement with driver's feet. Do not allow additional locks to remain on the security chain, as this may impair proper stowage.

a. Drill a 27/64 inch hole in front end of left hand seat riser bracket. Locate hole 9/16 inch from top of bracket and 5/8 inch from outboard edge of bracket. Insert screw threaded area forward into hole, attach end of chain with washer and nut, then tighten. After tightening, the nut should be staked to prevent removal (Fig. 4). Position chain around steering wheel spokes and secure with padlock.

b. Parts required are as follows:

<u>NOMENCLATURE</u>	<u>QTY</u>	<u>NSN</u>
Screw	1	5305-00-801-5747
Washer	1	5310-00-984-7042
Nut	1	5310-00-732-0559
Chain	30 inch	5340-00-158-3805

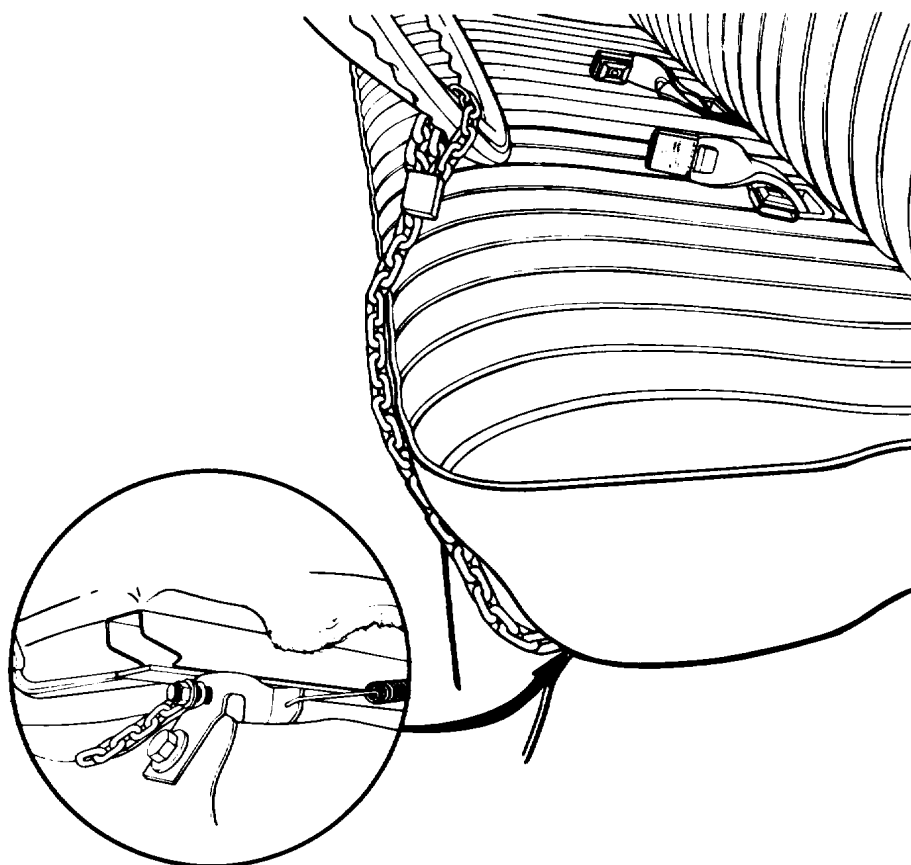


Figure 4. M1008 Cargo Chain Position.



## 2-6. Procedure for M1009 Utility.

**WARNING**

**During vehicle operations the chain should be stored beneath the driver's seat, looping chain upon itself, and securing it with a padlock to prevent entanglement with driver's feet. Do not allow additional locks to remain on the security chain, as this may impair proper stowage.**

a. Drill a 27/64 inch hole in driver's seat forward bracket. Locate hole 1 1/2 inch above cab floor and 1 inch from front edge of bracket. Insert screw in hole with threaded area facing inboard; attach end of chain with washer and nut, then tighten. After tightening, the nut should be staked to prevent removal (Fig. 5). Position chain around steering wheel spokes and secure with padlock.

b. Parts required are as follows

<u>NOMENCLATURE</u>	<u>QTY</u>	<u>NSN</u>
Screw	1	5305-00-801-5747
Washer	1	5310-00-984-7042
Nut	1	5310-00-732-0559
Chain	30 inch	5340-00-158-3805

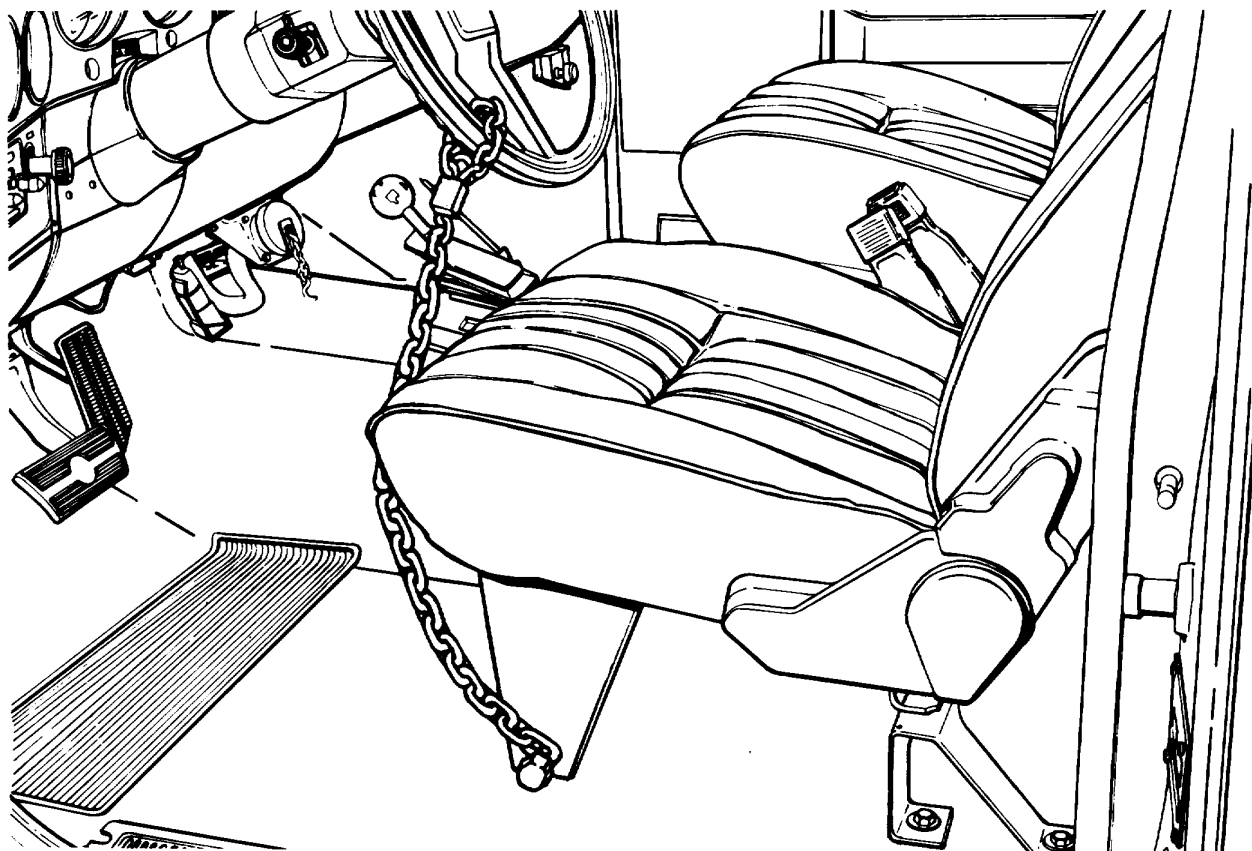


Figure 5. M1009 Utility Chain Position

**2-7. Procedure for M1010 Ambulance.****WARNING**

During vehicle operations the chain should be stored beneath the driver's seat, looping chain upon itself, and securing it with a padlock to prevent entanglement with driver's feet. Do not allow additional locks to remain on the security chain, as this may impair proper stowage.

a. Drill a 27/64 inch hole in the forward end of driver's "Right-Hand" seat riser bracket. Locate hole 9/16 inch from the top of bracket and 5/8 inch from the edge of bracket. Insert screw in hole with threaded area facing outboard, attach end of chain with washer and nut, then tighten. After tightening, the nut should be staked to prevent removal (Fig. 6).

b. Position chain around steering wheel spokes and secure with padlock.

c. Parts required are as follows:

<u>NOMENCLATURE</u>	<u>QTY</u>	<u>NSN</u>
Screw	1	5305-00-801-5747
Washer	1	5310-00-984-7042
Nut	1	5310-00-732-0559
Chain	30 inch	5340-00-158-3805

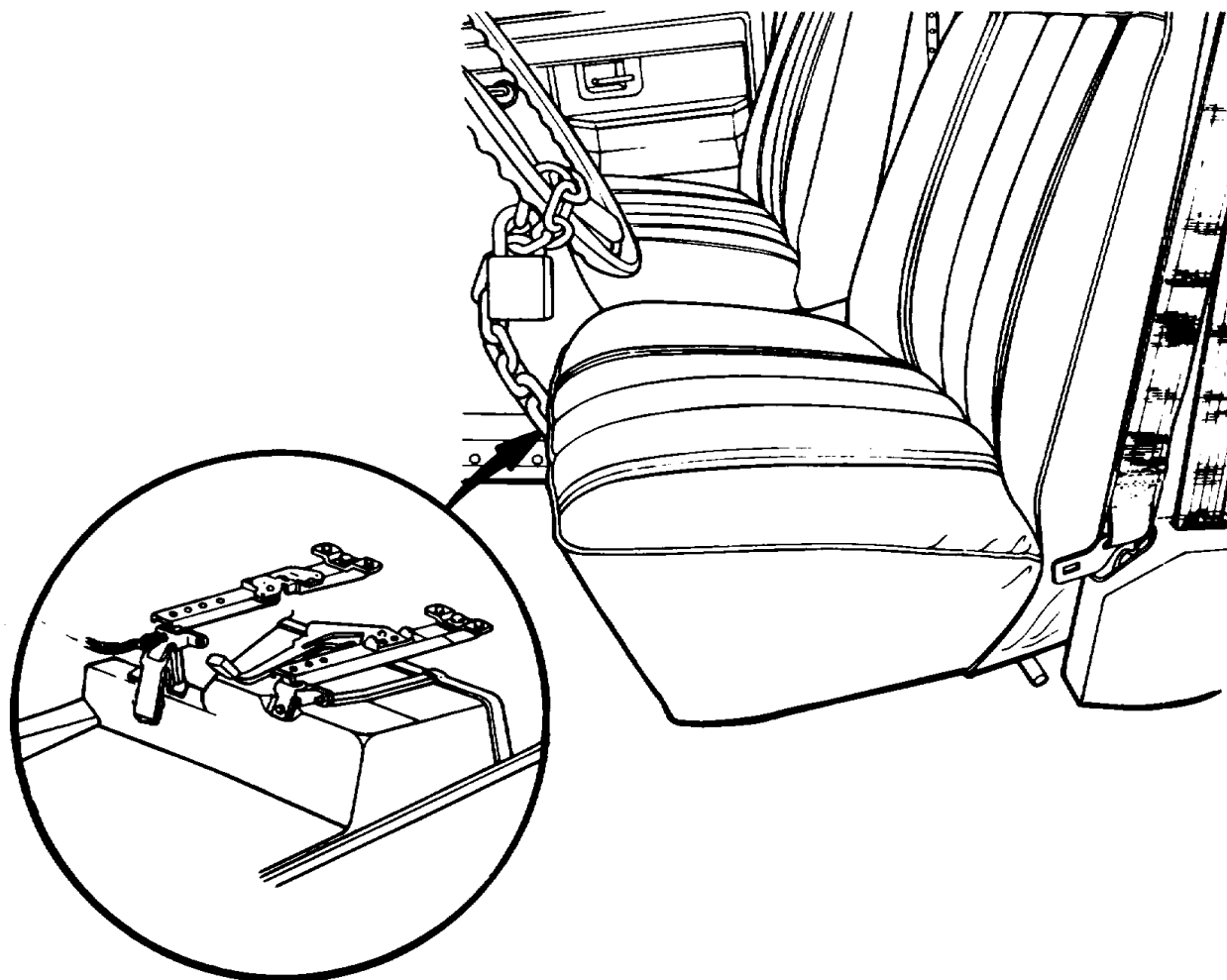


Figure 6. M1010 Ambulance Chain Position.

**2-8. Procedures for M915 thru M920, M915A1 22 1/2 Ton Truck, 6x6.**

a. Loop one end of chain through a U-bolt. Run hex nuts all the way up the U-bolt to give extra support before installing the U-bolt to the seat assembly. Drill two holes (approximately 1 1/2 inches) from the top of the seat riser (using 1/4 inch drill). Mount U-bolt to seat assembly, tighten nuts and stake threads (on inside side of seat assembly), so U-bolts cannot be removed (Fig. 7).

b. Place free end of chain up through and around steering wheel and secure with padlock.

c. Parts required are as follows:

<u>NOMENCLATURE</u>	<u>QTY</u>	<u>NSN</u>
Chain	30 inch	4010-00-286-5527
U-Bolt	1 ea	5306-00-066-4296
Nuts	4 ea	5310-00-851-2674
Lockwashers	2 ea	5310-00-582-5965
Padlock	1 ea	5340-00-158-3805

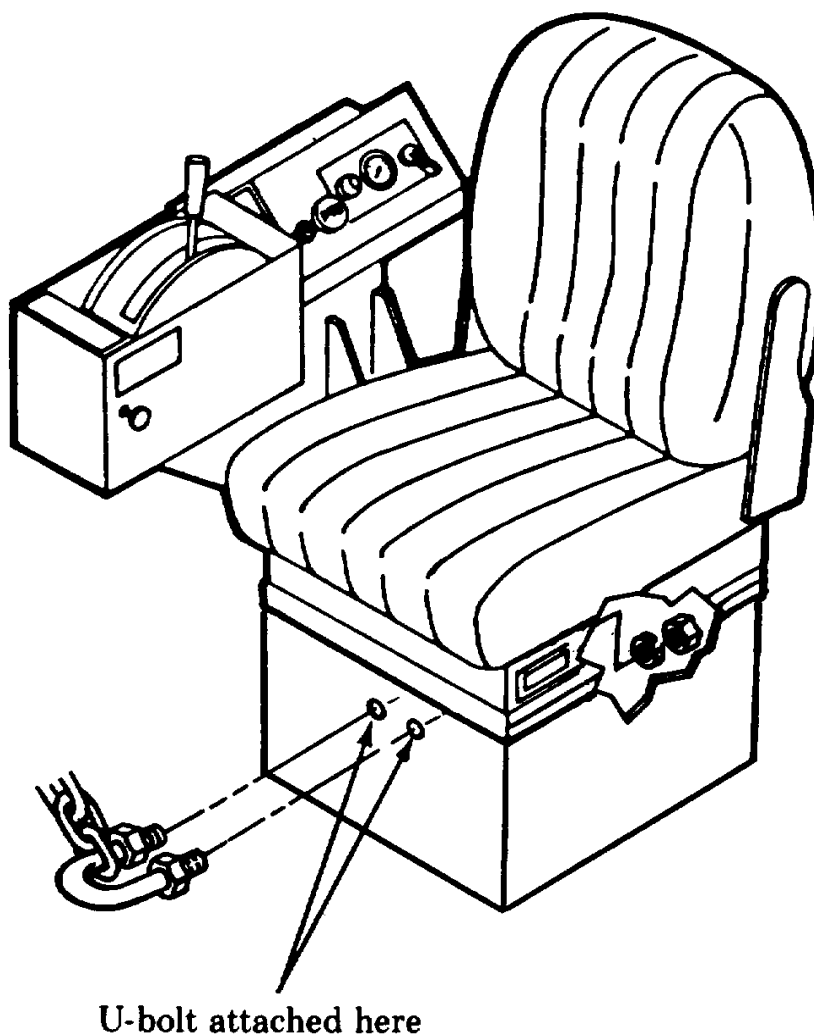


Figure 7. Chain and Attaching Hardware.

## 2-9. Procedure for HEMTT, M977 Series.

Security locking system is already incorporated into this vehicle. The locking system consists of a bracket with a hole that is attached to the shaft on the 90- degree gear box (Fig. 8); a padlock can be placed in the hole which will limit the steering wheel to be turned 1/4 turn in either direction.

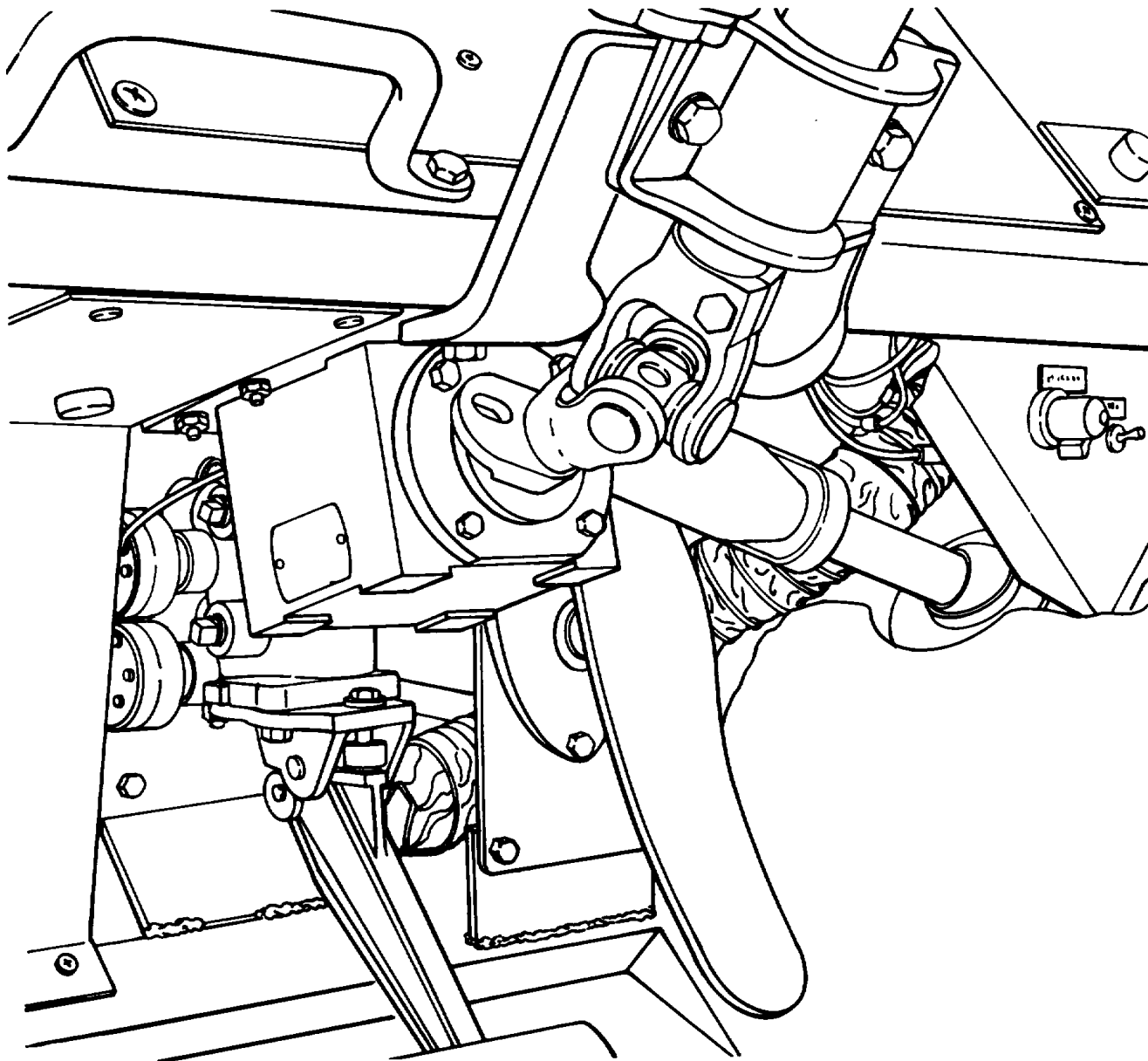


Figure 8. M977 Series Locking System.

**2-10. Procedure for HMMWV, M998 Series.**

The HMMWV has a steering wheel lock cable (Fig. 9) that permits steering wheel to be locked into position to prevent unauthorized use of vehicle.

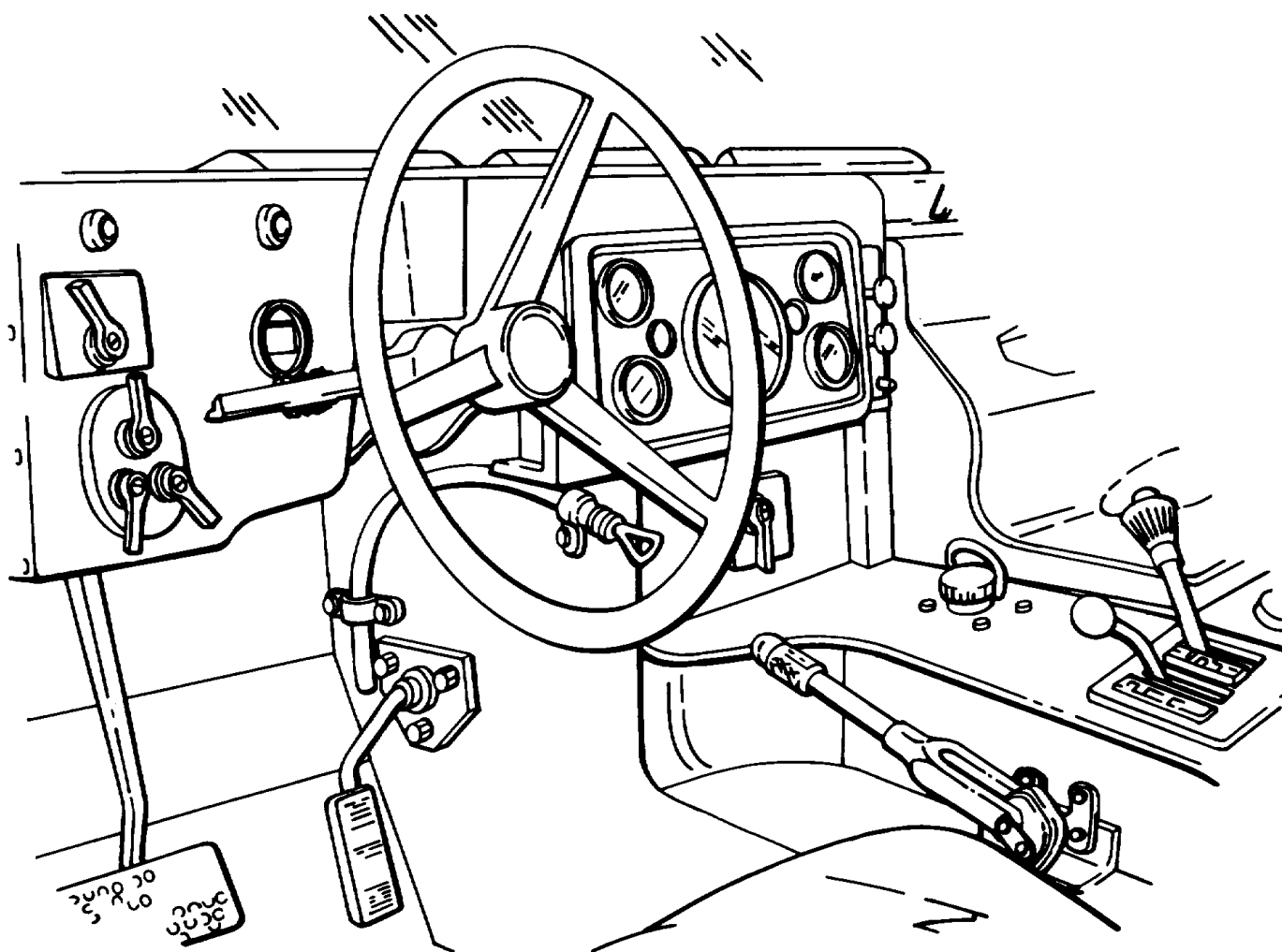


Figure 9. M998 Series Locking System.

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## THE METRIC SYSTEM AND EQUIVALENTS

### LENGTH MEASURE

1 Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches  
 1 Meter = 100 Centimeters = 1000 Millimeters = 39.37 Inches  
 1 Kilometer = 1000 Meters = 0.621 Miles

### WEIGHTS

1 Gram = 0.001 Kilograms = 1000 Milligrams = 0.035 Ounces  
 1 Kilogram = 1000 Grams = 2.2 lb.  
 1 Metric Ton = 1000 Kilograms = 1 Megagram = 1.1 Short Tons

### LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces  
 1 Liter = 1000 Milliliters = 33.82 Fluid Ounces

### SQUARE MEASURE

1 Sq. Centimeter = 100 Sq. Millimeters = 0.155 Sq. Inches  
 1 Sq. Meter = 10,000 Sq. Centimeters = 10.76 Sq. Feet  
 1 Sq. Kilometer = 1,000,000 Sq. Meters = 0.386 Sq. Miles

### CUBIC MEASURE

1 Cu. Centimeter = 1000 Cu. Millimeters = 0.06 Cu. Inches  
 1 Cu. Meter = 1,000,000 Cu. Centimeters = 35.31 Cu. Feet

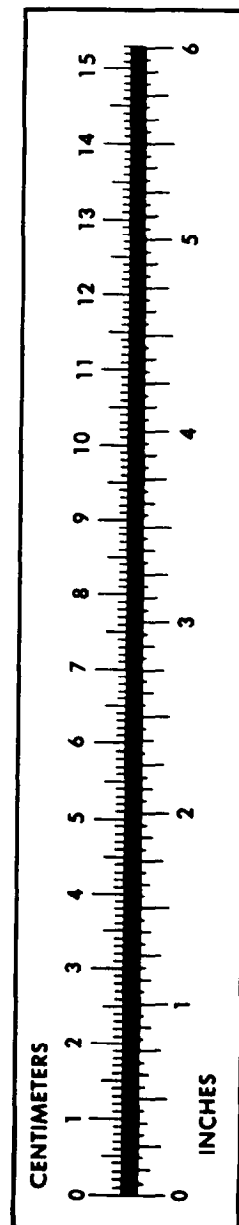
### TEMPERATURE

$5/9(^{\circ}\text{F} - 32) = ^{\circ}\text{C}$   
 212° Fahrenheit is equivalent to 100° Celsius  
 90° Fahrenheit is equivalent to 32.2° Celsius  
 32° Fahrenheit is equivalent to 0° Celsius  
 $9/5^{\circ}\text{C} + 32 = ^{\circ}\text{F}$

### APPROXIMATE CONVERSION FACTORS

TO CHANGE	TO	MULTIPLY BY
Inches .....	Centimeters .....	2.540
Feet .....	Meters .....	0.305
Yards .....	Meters .....	0.914
Miles .....	Kilometers .....	1.609
Square Inches .....	Square Centimeters .....	6.451
Square Feet .....	Square Meters .....	0.093
Square Yards .....	Square Meters .....	0.836
Square Miles .....	Square Kilometers .....	2.590
Acres .....	Square Hectometers .....	0.405
Cubic Feet .....	Cubic Meters .....	0.028
Cubic Yards .....	Cubic Meters .....	0.765
Fluid Ounces .....	Milliliters .....	29.573
its .....	Liters .....	0.473
arts .....	Liters .....	0.946
allons .....	Liters .....	3.785
Ounces .....	Grams .....	28.349
Pounds .....	Kilograms .....	0.454
Short Tons .....	Metric Tons .....	0.907
Pound-Feet .....	Newton-Meters .....	1.356
Pounds per Square Inch .....	Kilopascals .....	6.895
Miles per Gallon .....	Kilometers per Liter .....	0.425
Miles per Hour .....	Kilometers per Hour .....	1.609

TO CHANGE	TO	MULTIPLY BY
Centimeters .....	Inches .....	0.394
Meters .....	Feet .....	3.280
Meters .....	Yards .....	1.094
Kilometers .....	Miles .....	0.621
Square Centimeters .....	Square Inches .....	0.155
Square Meters .....	Square Feet .....	10.764
Square Meters .....	Square Yards .....	1.196
Square Kilometers .....	Square Miles .....	0.386
Square Hectometers .....	Acres .....	2.471
Cubic Meters .....	Cubic Feet .....	35.315
Cubic Meters .....	Cubic Yards .....	1.308
Milliliters .....	Fluid Ounces .....	0.034
Liters .....	Pints .....	2.113
Liters .....	Quarts .....	1.057
ers .....	Gallons .....	0.264
ms .....	Ounces .....	0.035
ograms .....	Pounds .....	2.205
Metric Tons .....	Short Tons .....	1.102
Newton-Meters .....	Pounds-Feet .....	0.738
Kilopascals .....	Pounds per Square Inch .....	0.145
ometers per Liter .....	Miles per Gallon .....	2.354
ometers per Hour .....	Miles per Hour .....	0.621





**PIN: 033212-000**