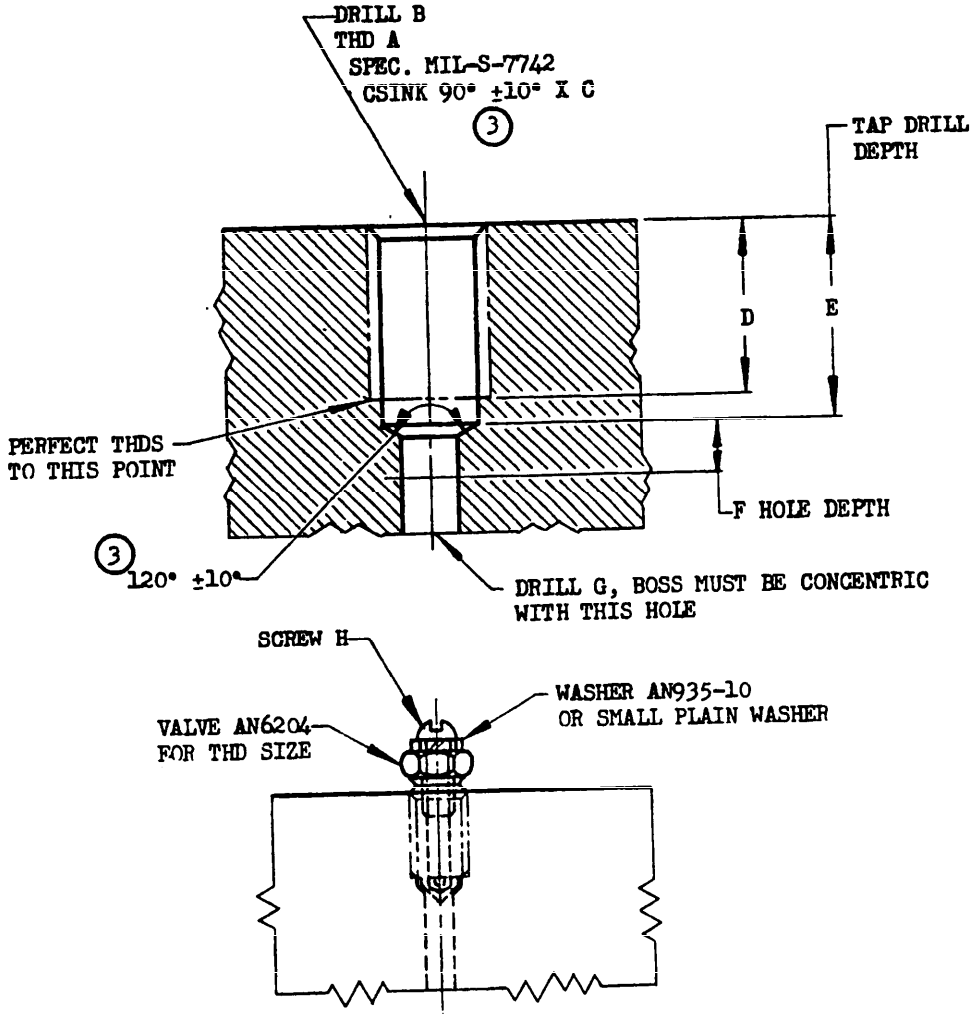

THREAD A	B DIA	C DIA	D	E	F MIN	G MAX	H
3/8-24 NF-3	.332	3/8	9/16	5/8	11/64	3/16	AN520-10-5
							AN520-10-6
1/4-28 NF-3	.213	1/4	3/8	7/16	1/8	1/8	AN520-10-5

THREADS IN BOSS SHALL BE CONCENTRIC WITH AXIS OF 120° VALVE SEAT WITHIN .005 FULL INDICATOR READING.

(3) BREAK ALL SHARP EDGES AND REMOVE ALL HANGING BURRS AND SLIVERS WHICH MIGHT BECOME DISLODGED UNDER USAGE.

(3) DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: FRACTIONS ±1/64, DECIMALS ±.005.

DRILLS IN ACCORDANCE WITh AND10387.

APPROVED 28 Jul 43 REVISED (1) 1 May 47 (2) 15 Jun 48 (3) 1 Jun 54

AIR FORCE - NAVY AERONAUTICAL DESIGN STANDARD

VALVE INSTALLATION - HYDRAULIC BLEEDER (STANDARD DIMENSIONS FOR)

AND10067