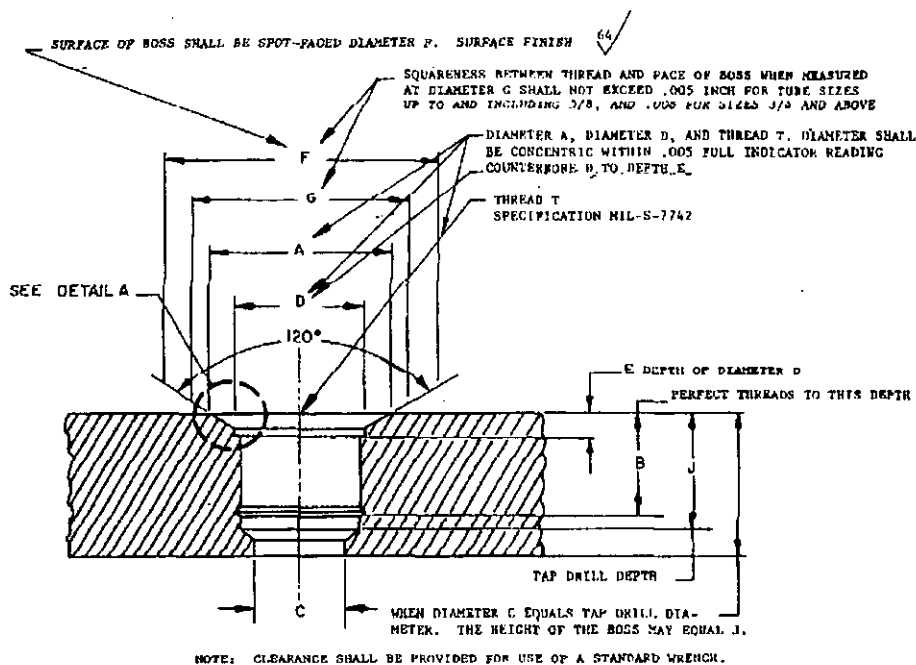
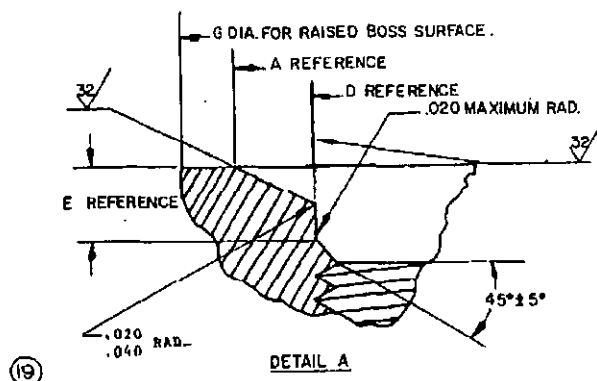


USER ACTIVITIES

REVIEWER ACTIVITIES
DLA-C5

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REINSTATED 2 SEP 82

INACTIVE FOR NEW DESIGN AFTER 14 DECEMBER 1966, USE M6234-0.

P. A. AF 82 Other Cust AF 89 AF 11	INTERNATIONAL INTEREST	TITLE BOSSSES, STANDARD DIMENSIONS FOR GASKET SEAL STRAIGHT THREAD	MILITARY STANDARD AND10050
PROCUREMENT SPECIFICATION NONE	SUPERSEDES:		SHEET 1 OF 2

DD FORM 1 MAY 72 672-1 (COORDINATED)

24 JUL 84
 18 9 NOV 83
 17 2 SEP 82
 16 21 AUG 81
 15 14 DEC 66
 14 19 JUL 56
 13 21 DEC 35
 12 8 JUN 55
 11 10 NOV 54
 10 3 FEB 41
 REVISED

FED. SUP CLASS
4730

EQUIVALENT TUBE SIZE DASH NO.	TUBING OD	THREAD T (REF)	A +.015 -.000 DIA	B MIN	C MIN DIA	D +.005 -.000 DIA	E +.015 -.000	F MIN DIA	G MIN DIA	J MIN
2	1/8	.3125-24 UNF-3B	.439	.375	.062	.328	.062	.672	.582	.500
3	3/16	.3750-24 UNF-3B	.500	.406	.125	.390		.750	.625	
4	1/4	.4375-20 UNF-3B	.562	.438	.172	.454	.075	.828	.683	
5	5/16	.5000-20 UNF-3B	.625		.234	.517		.906	.750	.594
6	3/8	.5625-18 UNF-3B	.688	.469	.267	.540	.083	.969	.813	
8	1/2	.7500-16 UNF-3B	.875	.562	.391	.769	.094	1.188	1.032	.718
10	5/8	.8750-14 UNF-3B	1.000	.625	.484	.896	.107	1.344	1.157	.781
12	3/4	1.0625-12 UN -3B	1.234		.609	1.086		1.625	1.406	.906
16	1	1.3125-12 UN -3B	1.487	.688	.844	1.336		1.910	1.636	.938
20	1-1/4	1.6250-12 UN -3B	1.800		1.078	1.648	.125	2.270	1.969	.984
24	1-1/2	1.8750-12 UN -3B	2.050	.750	1.312	1.898		2.560	2.219	1.125
28	1-3/4	2.2500-12 UN -3B	2.425	.812	1.547	2.273		3.010	2.594	1.250
32	2	2.5000-12 UN -3B	2.675	.938	1.781	2.524		3.480	2.844	1.375

FINISH: FOR SURFACE ROUGHNESS, SEE STANDARD MIL-STD-10.

- 19 THE COUNTERSINK TO DIAMETER A AND COUNTERBORE TO DIAMETER D SHALL BE FREE FROM LONGITUDINAL AND SPIRAL TOOL MARKS.
BREAK ALL SHARP EDGES AND REMOVE ALL HANGING BURRS AND SLIVERS WHICH MIGHT BECOME DISLODGED UNDER USAGE.
DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: ANGLES $\pm 1/2^\circ$.

- 19 CERTAIN PROVISIONS OF THIS STANDARD ARE SUBJECT OF INTERNATIONAL STANDARDIZATION AGREEMENT STANAG 3323. WHEN REVISION OR CANCELLATION OF THIS STANDARD IS PROPOSED, THE DEPARTMENTAL CUSTODIANS WILL INFORM THEIR RESPECTIVE DEPARTMENTAL STANDARDIZATION OFFICES SO THAT APPROPRIATE ACTION MAY BE TAKEN RESPECTING THE INTERNATIONAL AGREEMENT CONCERNED.

APPROVED 3 FEB 41 RENEWED 19 FOR CHANGES SEE PAGE 1 B 2

P. A. AF 82 Other Cost AF 99 AF 11	INTERNATIONAL INTEREST	TITLE BOSSSES, STANDARD DIMENSIONS FOR GASKET SEAL STRAIGHT THREAD.	MILITARY STANDARD AND10050
PROCUREMENT SPECIFICATION NONE	SUPERSEDES:	SHEET 2 OF 2	

DD FORM 672-1 (COORDINATED)

USER ACTIVITIES

REVIEWER ACTIVITIES: DLA CS

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