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User activities:  
Army  
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AN125551 THRU AN125700							
DIAMETER	A	B + .010 - .000	C	D	E	F	I
.062 ± .001 .004	.125 ± .006	.027	.094	.054	.031	.015	.010
.094 ± .001 .004	.188 ± .009	.040	.141	.082	.046	.023	.010
.125 ± .004 .004	.250 ± .012	.054	.188	.108	.062	.031	.010
.156 ± .004 .004	.312 ± .016	.067	.234	.135	.078	.039	.015
.188 ± .004 .006	.375 ± .019	.080	.281	.164	.093	.046	.015
.250 ± .004 .006	.500 ± .025	.107	.375	.217	.125	.062	.020
.312 ± .004 .008	.625 ± .031	.133	.469	.278	.156	.078	.020
.375 ± .005 .010	.750 ± .037	.161	.562	.328	.187	.093	.020

  

L	DIAMETER AND PART NUMBERS							
	.062	.094	.125	.156	.188	.250	.312	.375
.125	AN125551		AN125588					
.188	AN125552	AN125570	AN125589	AN125607	AN125629			
.250	AN125553	AN125571	AN125590	AN125608	AN125630	AN125648		
.312	AN125554	AN125572						
.375	AN125555	AN125573	AN125591	AN125609	AN125627	AN125649		
.438	AN125556	AN125574	AN125592	AN125610	AN125628	AN125648		
.500	AN125557	AN125575	AN125593	AN125611	AN125629	AN125647		
.562		AN125576	AN125594	AN125612	AN125630	AN125648		
.625		AN125577	AN125595	AN125613	AN125631	AN125649	AN125667	
.750		AN125578	AN125596	AN125614	AN125632	AN125650	AN125668	AN125686
.875		AN125579	AN125597	AN125615	AN125633	AN125651	AN125669	AN125687
1.000		AN125580	AN125598	AN125616	AN125634	AN125652	AN125670	AN125688
1.125			AN125599	AN125617	AN125635	AN125653	AN125671	AN125689
1.250			AN125600	AN125618	AN125636	AN125654	AN125672	AN125690
1.375			AN125601	AN125619	AN125637	AN125655	AN125673	AN125691
1.500			AN125602	AN125620	AN125638	AN125656	AN125674	AN125692

(a) SHANK DIAMETER TO BE MEASURED WITHIN .100 OF BACK OF HEAD.  
RIVET HEAD MUST BE CONCENTRIC WITH SHANK DIAMETER WITHIN ".1" MIN.  
MATERIAL: STEEL AND 7050  
FINISH: CADMIUM PLATE AND 2400  
DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED; TOLERANCES, LINEAR DIMENSIONS ± .010.  
DO NOT USE UNASSIGNED PART NUMBERS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE.

C. A. Air Force - 02 Other Cust. Army - AV Navy - AS PRECUREMENT SPEC. NAME	AIR FORCE-NAVY AERONAUTICAL STANDARD RIVET - UNIVERSAL HEAD, MILD STEEL	AN125551 THRU AN125700
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APPROVED 8 Jan 64 REVISED 5 May 64 25 May 64 24 May 64 27 Jun 74

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