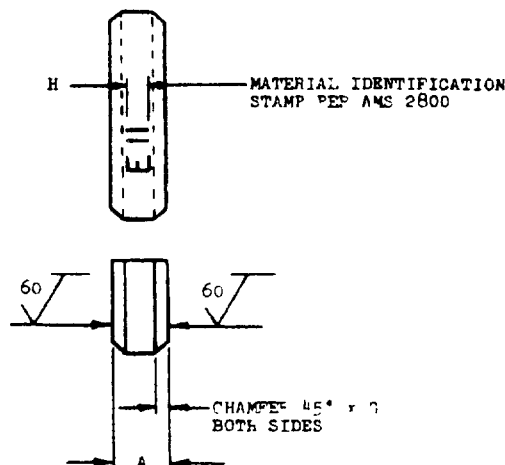
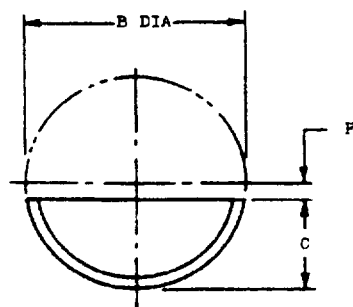


**AN122776  
THRU  
AN122802**



NOMINAL KEY SIZE (A x B)	A + .001C - .0000	B + .000 - .010	C + .000 - .005	F NOM	G (a)	H	PART NO
.062 x .500	.0625	.500	.203	.047	.010	.040± .020	AN122776
.094 x .500	.0938	.500	.203	.047	.020	.060± .020	AN122777
.094 x .625	.0938	.625	.250	.062	.020	.060± .020	AN122778
.125 x .500	.1250	.500	.203	.047	.030	.080± .020	AN122779
.125 x .625	.1250	.625	.250	.062	.030	.080± .020	AN122780
.125 x .750	.1250	.750	.313	.062	.030	.080± .020	AN122781
.156 x .625	.1563	.625	.250	.062	.030	.080± .020	AN122782
.156 x .750	.1563	.750	.313	.062	.030	.080± .020	AN122783
.156 x .875	.1563	.875	.375	.062	.040	.080± .020	AN122784
.188 x .750	.1875	.750	.313	.062	.040	.120± .030	AN122785
.188 x .875	.1875	.875	.375	.062	.040	.120± .030	AN122786
.188 x 1.000	.1875	1.000	.438	.062	.040	.120± .030	AN122787
.188 x 1.125	.1875	1.125	.484	.078	.040	.120± .030	AN122788
.250 x .875	.2500	.875	.375	.062	.050	.120± .030	AN122789
.250 x 1.000	.2500	1.000	.438	.062	.050	.120± .030	AN122790
.250 x 1.125	.2500	1.125	.484	.078	.050	.120± .030	AN122791
.250 x 1.250	.2500	1.250	.547	.078	.050	.120± .030	AN122792
.250 x 1.375	.2500	1.375	.594	.094	.050	.120± .030	AN122793
.250 x 1.500	.2500	1.500	.641	.109	.050	.120± .030	AN122794
.312 x 1.000	.3125	1.000	.438	.062	.050	.120± .030	AN122795
.312 x 1.125	.3125	1.125	.484	.078	.050	.120± .030	AN122796
.312 x 1.250	.3125	1.250	.547	.078	.050	.120± .030	AN122797
.312 x 1.375	.3125	1.375	.594	.094	.050	.120± .030	AN122798
.312 x 1.500	.3125	1.500	.641	.109	.050	.120± .030	AN122799
.375 x 1.250	.3750	1.250	.547	.078	.060	.120± .030	AN122800
.375 x 1.375	.3750	1.375	.594	.094	.060	.120± .030	AN122801
.375 x 1.500	.3750	1.500	.641	.109	.060	.120± .030	AN122802

(a) NOTE G TOLERANCE, +.010 -.000 WHEN G = .040 OR LESS  
+.015 -.000 WHEN G = .050 OR MORE

MATERIAL STEEL AMS 6322

HARDNESS ROCKWELL C40-45 HARDEN (OIL QUENCH) AND TEMPER

SURFACE ROUGHNESS AS107

REMOVE ALL BURRS. BREAK SHARP EDGES .003-.015

PARTS SUBJECT TO MAGNETIC INSPECTION PER AMS 2640

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED TOLERANCES,

LINEAR DIMENSIONS ±.010, ANGULAR DIMENSIONS ±2°

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER STANDARD PARTS COMMITTEE OF THE SAE

PROCUREMENT  
SPECIFICATION

**AIR FORCE-NAVY AERONAUTICAL STANDARD**

KEY - CHAMFERED WOODRUFF

**AN122776  
THRU  
AN122802**

APPROVED 18 Sep 48 REVISED

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