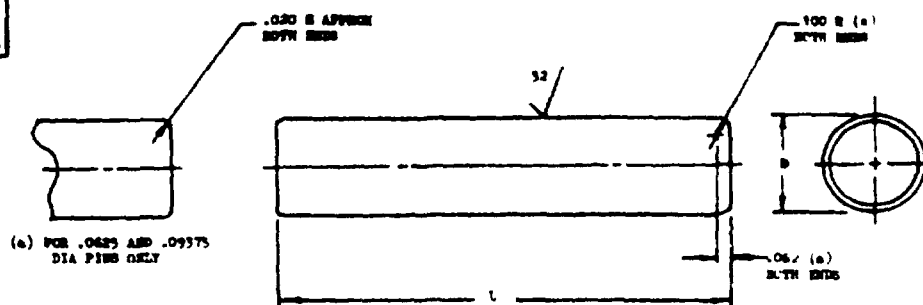


AN122676
THRU
AN122775

Review activities
Army - MI, SL
Navy - AS
AF - 15

LENGTH 1	DIAMETER "D" AND PART NUMBERS								
	.0625 ±.00025	.09375 ±.00025	.1250 ±.00025	.1875 ±.00025	.2500 ±.00025	.3125 ±.00025	.3750 ±.00025	.4375 ±.00025	.5000 ±.00025
250	AN122676	AN122683	AN122691	AN122703	AN122715	AN122728	AN122740	AN122753	AN122765
.75	AN122677	AN122684	AN122692	AN122704	AN122716	AN122729	AN122741	AN122754	AN122766
500	AN122678	AN122685	AN122693	AN122705	AN122717	AN122730	AN122742	AN122755	AN122767
.625		.122686	AN122694	AN122706	AN122718	AN122731	AN122743	AN122756	AN122768
.75			AN122695	AN122707	AN122719	AN122732	AN122744	AN122757	AN122769
.875			AN122696	AN122708	AN122720	AN122733	AN122745	AN122758	AN122770
1.000			AN122697	AN122709	AN122721	AN122734	AN122746	AN122759	AN122771
1.125						AN122735	AN122747	AN122760	AN122772
1.250								AN122761	AN122773
1.500									AN122774
1.750									
2.00									

FOR OTHER SIZE PINS, SEE MS9164

PINS MUST BE PARALLEL AND STRAIGHT WITHIN .0005 PER

MATERIAL: STEEL AND 5152

HARDNESS: .0625 TO .125 INCL - 26-32 HRC

.1875 TO .250 INCL - 29-39 HRC

.3125 TO .500 INCL - 17-27 HRC

SURFACE TEXTURE: AMS1 946.1

PINS MUST BE .005-.015 UNLESS OTHERWISE SPECIFIED

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED; TOLERANCES: LINEAR DIMENSIONS ±.010

DO NOT USE UNDESIGNED PART NUMBERS

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE MILITARY SERVICES BY THE SAF AIRCRAFT PRODUCTION DIVISION.

This military standard is approved for use by all
Departments and Agencies of the Department of Defense
Selection for all use engineering and design applications
and for repetitive use shall be made from this document

Air Force - AF Other Civil Navy - AS	AIR FORCE - NAVY AERONAUTICAL STANDARD		MILITARY STANDARD	
	PIN, STRAIGHT, HEADLESS, STEEL		AN122676 THRU AN122775	
PROCUREMENT SPECIFICATION NONE	SUPERSEDED		SHEET 1 OF 1	

DD FORM 672-1

Coordinated

REQUIREMENT CHANGES OF THIS FORM AND SPECIFICATIONS

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