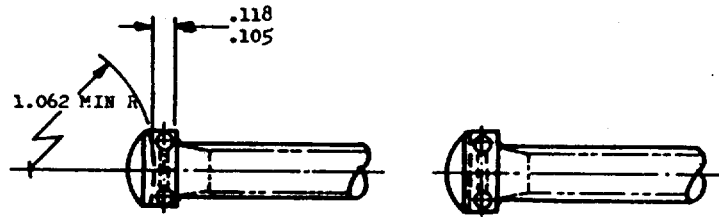


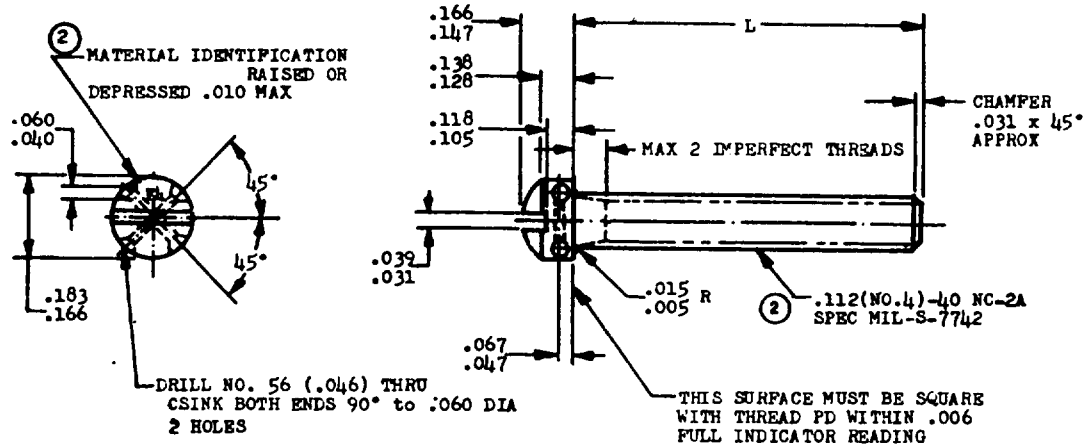
NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with the procurement of goods or services, the Government assumes no responsibility for any claims or damages, or for any loss or destruction of property or for any other matter in connection with the use of such data.

NOTE: This drawing was approved by joint action of the Air Force and Navy Departments as the Air Force-Navy standard for this product. This drawing represents all subsequent standard drawings for the same product and shall become effective for the procurement of a replacement supply, or for use in new design, not later than 6 months after the latest date of approval shown.

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OPTIONAL METHOD OF SLOTTING



L	PART NO.	L	PART NO.
.250	AN116914	.562	AN116919
.312	AN116915	.625	AN116920
		.688	AN116921
.375	AN116916	.750	AN116922
.438	AN116917	.875	AN116923
.500	AN116918	1.000	AN116924

NOTE: THE CONCENTRICITY OF THREAD PD IN RELATION TO THE HEAD SHALL BE WITHIN .005 FIR.

MATERIAL: STEEL AMS 5061.

STRESS RELIEVE AFTER HEADING. MATERIAL SPECIFICATION HARDNESS REQUIREMENTS MUST BE MAINTAINED.

FINISH: CADMIUM PLATE AMS 2400.

BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED: TOLERANCES; LINEAR DIMENSIONS $\pm .010$, ANGULAR DIMENSIONS $\pm 2^\circ$.

DO NOT USE UNASSIGNED PART NUMBERS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER STANDARD PARTS COMMITTEE OF THE SAE.

PROCUREMENT
SPECIFICATION

AIR FORCE-NAVY AERONAUTICAL STANDARD

SCREW-OVAL FILLISTER DRILLED HEAD, .112-40

(2)

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APPROVED 19 MAY 50 REVISED (1) 6 NOV 52 (2) 14 DEC 54