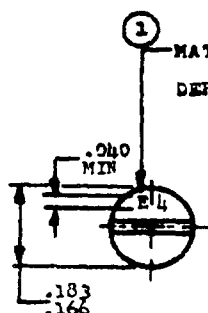
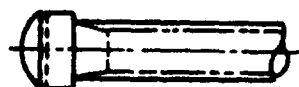
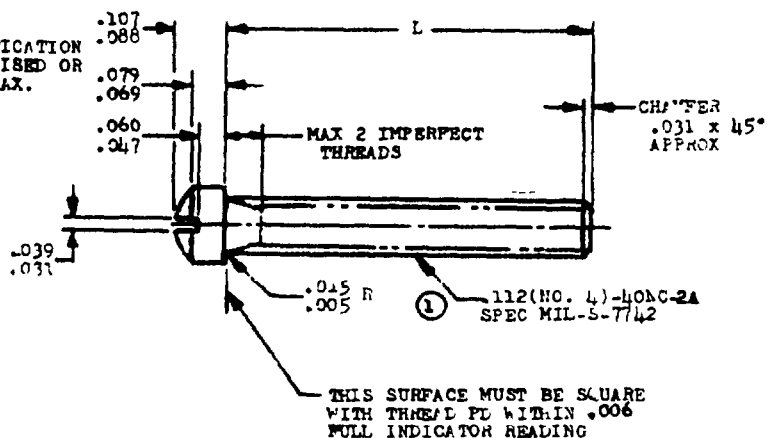


[illegible]

### OPTIONAL METHOD OF SLOTTING



-MATERIAL IDENTIFICATION  
RAISED OR  
DEPRESSED .010 MAX.



L	PART NO.	L	PART NO.
.250	AN116902	.562	AN116907
.312	AN116903	.625	AN116908
		.688	AN116909
.375	AN116904	.750	AN116910
.438	AN116905		
.500	AN116906		

①

NOTE: THE CONCENTRICITY OF THREAD PD IN RELATION TO THE HOLE SHALL BE WITHIN .005 DIA.

MATERIAL: STEEL AMS 5061

STRESS RELIEVE AFTER HEADING. MATERIAL SPECIFICATION HARDNESS REQUIREMENTS MUST BE MAINTAINED.

FINISH: CADMIUM PLATE AMS 2400

BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED. TOLERANCES, LINEAR DIMENSIONS  $\pm .010$ .

DO NOT USE UNASSIGNED PART NUMBERS

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE

## PROCUREMENT SPECIFICATION

**AIR FORCE-NAVY AERONAUTICAL STANDARD**

SCREW-OVAL FILLISTER HEAD, .112-40

AN 116901  
THRU  
AN 116912

APPROVED 1 Jul 49 REVISED 1 1/2 Dec 54