

INCH-POUND

AN6204K
w/AMENDMENT 1
25 May 2006
SUPERSEDING
AN6204K
25 January 2006

DETAIL SPECIFICATION SHEET

VALVE, HYDRAULIC BLEEDER

This specification is approved for use by all Departments and
Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet.

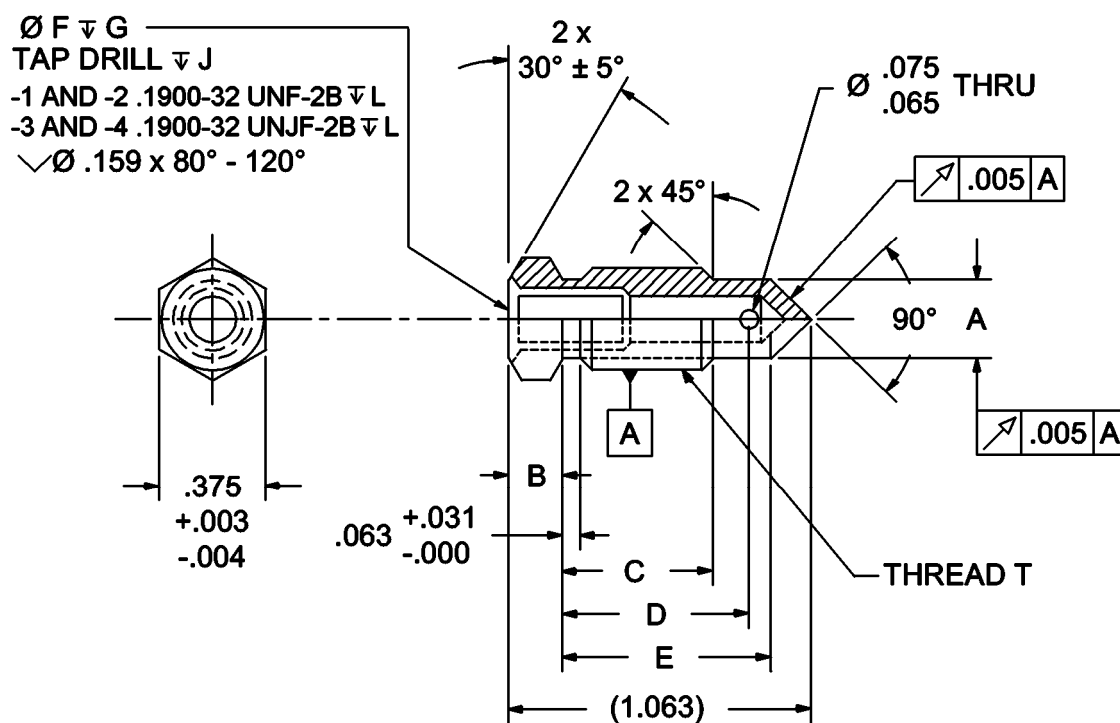


FIGURE 1. Valve dimensions and configuration.

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AN6204 Dash number	Thread T	A Dia	B ±.016	C ±.016	D ±.016	E ±.016	F	G ±.016	J ±.016	L ±.016
1 <u>1</u> /	.3750-24 UNF-2A <u>2</u> /	.278	.188	.563	.656	.734	.159	.906	---	---
2 <u>1</u> /	.2500-28 UNF-2A <u>2</u> /	+.000 .190 -.005	.430	.406	.453	.531	.0781	+.000 .922 -.010	.344	.313
3 <u>3</u> /	.3750-24 UNJF-2A <u>4</u> /	.278	.188	.563	.656	.734	.159	.906	---	---
4 <u>3</u> /	.2500-28 UNJF-2A <u>4</u> /	+.000 .190 -.005	.430	.406	.453	.531	.0781	+.000 .922 -.010	.344	.313

1/ Inactive for new design.

2/ Thread right hand in accordance with ASME B1.1.

3/ Recommended for new design.

4/ Thread right hand in accordance with SAE AS8879.

Inches	mm	Inches	mm
.003	0.08	.2500	6.350
.004	0.10	.278	7.06
.005	0.13	.313	7.95
.010	0.25	.344	8.74
.016	0.41	.375	9.53
.031	0.79	.3750	9.525
.063	1.60	.406	10.31
.065	1.65	.430	10.92
.075	1.91	.531	13.49
.0781	1.984	.563	14.30
.159	4.04	.734	18.64
.188	4.78	.906	23.01
.190	4.83	.922	23.42
		1.063	27.00

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Unless otherwise specified, tolerances $\pm .005$ (0.13 mm), angles $\pm .5^\circ$.
4. Dimensioning and tolerancing in accordance with ASME Y14.5.
5. Break edges .003 inch to .015 inch (0.08 to 0.38 mm) unless otherwise specified. Remove all hanging burrs and slivers.
6. Surface texture shall be 250 μ in R_a for unmachined surfaces, except forging parting lines and 500 μ in R_a for forging parting planes in accordance with ASME B46.1.

FIGURE 1. Valve dimensions and configuration - Continued.

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REQUIREMENTS:

Materials:

Steel alloy 4140 in accordance with SAE AMS 6349 or SAE AMS 6382.
Stainless steel in accordance with one of the following:

Alloy 321 in accordance with SAE AMS 5645.
SAE AMS 5862.
Alloy 15-5 PH in accordance with SAE AMS 5659.
Alloy UNS S1500 in accordance with ASTM A693, or ASTM A705/A705M.

Heat treat to 155,000 psi (1068.68 megapascal) tensile strength.

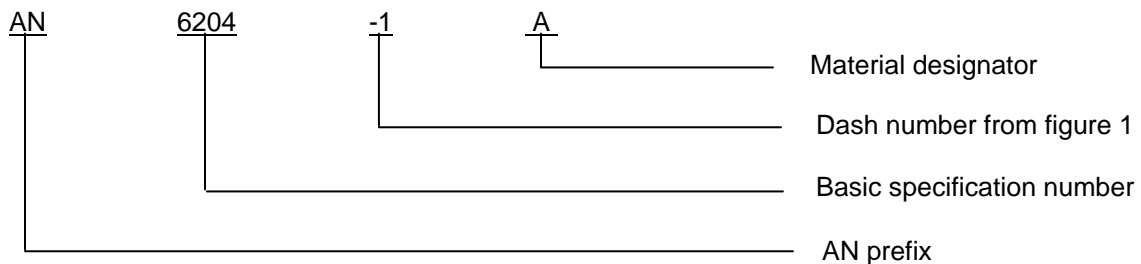
Finish:

Steel - Cadmium in accordance with SAE AMS-QQ-P-416, type II, class 2, dyed black.
Stainless steel - No finish.

Operating characteristics.

The valve shall be able to withstand and seal 2,250 psi (15.51 megapascal) minimum pressure.

Part or Identifying Number (PIN):



Material designators:

A - Steel alloy 4140 with cadmium finish.
B - Stainless steel no finish.

Guidance on use of alternative parts with less hazardous or non-hazardous materials. This specification provides for a number of alternative plating materials via the PIN. Users should select the PIN with the least hazardous material that meets the form, fit, and function requirements of their application.

Amendment notations. The margins of this specification are marked with vertical lines to indicate where modifications from this amendment were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in this notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations.

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Referenced documents: This document references the following:

ASME B1.1	SAE AMS 5645
ASME B46.1	SAE AMS 5659
ASME Y14.5.	SAE AMS 5862
ASTM A693	SAE AMS 6349
ASTM A705/A705M	SAE AMS 6382
SAE AS8879	SAE AMS-QQ-P-416

CONCLUDING MATERIAL

Custodians:

Army - AV
Navy - AS
Air Force - 99
DLA - CC

Preparing activity:

DLA - CC

(Project 4820-2006-003)

Review activities:

Army - MI
Navy - CG, MC, SA, SH
Air Force - 11, 70, 71

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <http://assist.daps.dla.mil>.