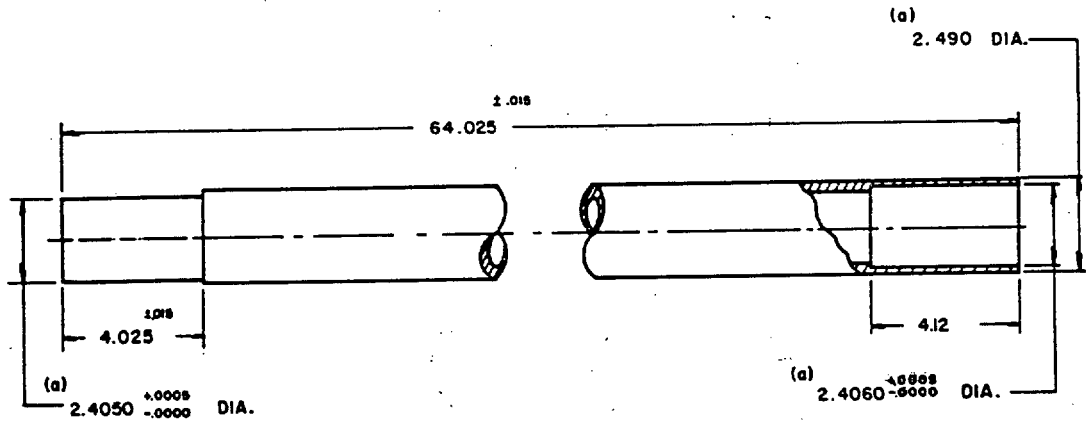


FED. SUP CLASS
6605



| |
|---------------|
| AN PART NO. |
| (b) AN 5767-1 |
| AN 5767-1A |

- (a) DIAMETERS SHALL BE CONCENTRIC WITHIN $\pm .005$ MAXIMUM INDICATOR READING.
 - (b) PART NUMBER AN5767-1 INACTIVE FOR DESIGN AFTER 26 NOV 1951. PART NO. AN5767-1A REPLACES AND IS INTERCHANGEABLE WITH PART NO. AN5767-1.
- FOR DEFINITION AND APPLICATION OF DRAWING STATUS NOTES, SEE MIL-STD-962A APPENDIX MATERIAL; SEE PROCUREMENT SPECIFICATION.
- FINISH: SEE PROCUREMENT SPECIFICATION.
- REMOVE ALL BURRS AND SHARP EDGES.
- DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED, TOLERANCES: FRACTIONS $\pm 1/64$, DECIMALS $\pm .005$.

⑥ Cancelled.... No Superseding Documents.

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REVIEWER ACTIVITIES:

AMSC N/A

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| | | | |
|--|------------------------|--|---------|
| P. A. 771 Other Cost AF -99 NAVY-AS | INTERNATIONAL INTEREST | TITLE TUBE - EXTENSION GYRO STABILIZED DRIFT METER | AN 5767 |
| PROCUREMENT SPECIFICATION MIL-T-7771 | SUPERSEDES: | SHEET 1 OF 3 | |

DD FORM 672-1 (COORDINATED) 1 MAY 73

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

6605-0385

APPROVED 10 MAY 1948 REVISED ① 26 MAY 49 ② 26 NOV 51 ③ 9 SEP 53 ④ 12 NOV 1976 ⑤ 12 JUNE 87 ⑥ 18 JUNE 1988

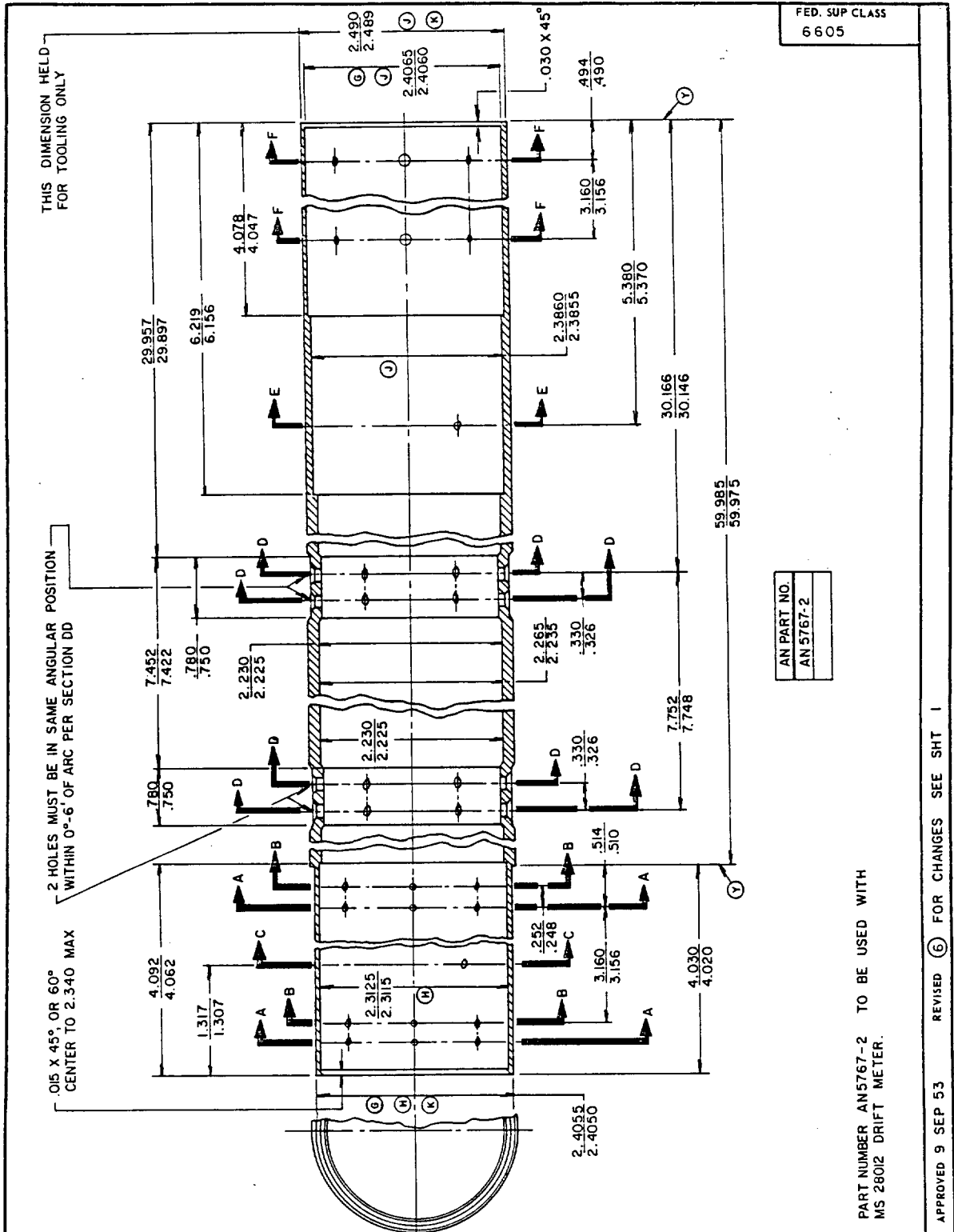
NOTES TO PRINTER: REDUCE BORDER TO 6-27/32 X 9-3/4. PRINT LEFT BORDER LINE ONE INCH FROM LEFT EDGE OF 8 X 10 - 1/2 SHEET. PRINT BOTTOM BORDER LINE 3/8 INCH FROM BOTTOM EDGE OF 8 X 10 - 1/2 SHEET. SIGNATURE FORM NOT TO BE INCLUDED ON 8 X 10 - 1/2 SHEET.

DRAWN BY *L. E. Frank* DATE 11/23/84
 TYPED BY _____
 CHECKED BY *Harvey* 11/24/84

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| |
|-------------|
| AN PART NO. |
| AN 5767-2 |

PART NUMBER AN5767-2 TO BE USED WITH MS 28012 DRIFT METER.

APPROVED 9 SEP 53 REVISED (C) FOR CHANGES SEE SHT 1

| | | | |
|--|------------------------|---|----------------|
| P. A. USAF - 71 Other Cust AIR FORCE - 99 NAVY - AS | INTERNATIONAL INTEREST | TITLE TUBE - EXTENSION, GYRO STABILIZED DRIFT METER | AN 5767 |
| PROCUREMENT SPECIFICATION MIL-T-7771 | SUPERSEDES: | SHEET 2 OF 3 | |

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

6605-0385

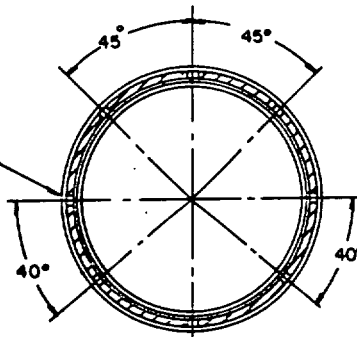
NOTES TO PRINTER: REDUCE BORDER TO 6 - 27-32 X 9 - 1-1. PRINT LEFT BORDER LINE ONE INCH FROM LEFT EDGE OF 8 X 10 - 1 2 SHEET. PRINT BOTTOM BORDER LINE 3/8 INCH FROM BOTTOM EDGE OF 8 X 10 - 1 2 SHEET. SIGNATURE FORM NOT TO BE INCLUDED ON 8 X 10 - 1 2 SHEET.

OPD - 1175 O - 106-144

DRAWN BY [Signature] DATE 12/2/56
 TYPED BY [Signature]
 CHECKED BY [Signature]

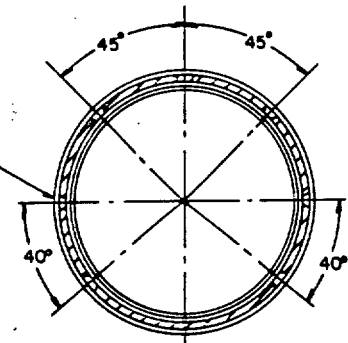
FED. SUP CLASS
6605

DRILL NO. 37 (.1040) THRU
7 HOLES



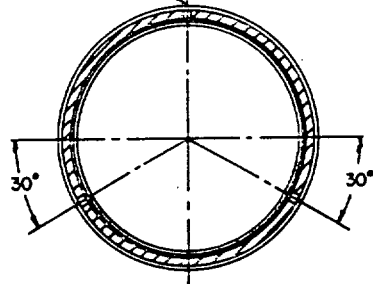
SECTION A-A

DRILL NO. 37 (.1040) THRU 82° X .196 DIA.
C'SINK 7 HOLES

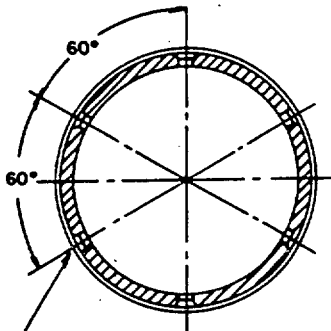


SECTION B-B

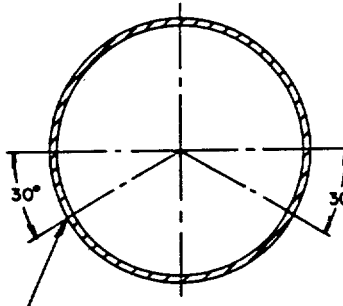
DRILL NO. 48 (.0760) THRU
3 HOLES.



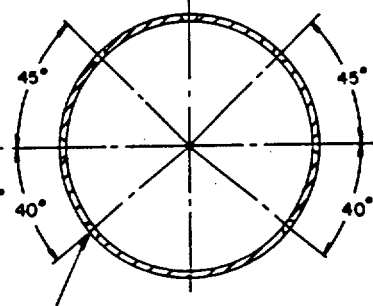
SECTION C-C



SECTION D-D



SECTION E-E



SECTION F-F

DRILL NO. 27 (.1440) THRU
CSINK 82° X .274 DIA 6 HOLES
SPACED AS SHOWN. ALL HOLES
MUST BE SAME VERTICAL PLANE
WITHIN .003.

DRILL NO. 48 (.0760) THRU
3 HOLES.

DRILL NO. 37 (.1040) THRU
CSINK 82° X .196 DIA 7 HOLES
SPACED AS SHOWN.

CYLINDRICAL SURFACES OF DIAMETERS MARKED (G) MUST BE PARALLEL TO EACH .003 PER INCH WHEN MEASURED LENGTH OF EACH SURFACE.
DIAMETERS MARKED (H) MUST BE CONCENTRIC WITH .004 FULL INDICATOR READING.
DIAMETERS MARKED (J) MUST BE CONCENTRIC WITH .004 FULL INDICATOR READING.
ADJACENT PORTIONS OF DIAMETERS MARKED (K) MUST BE CONCENTRIC WITHIN .004 FULL INDICATOR READING.
SURFACES MARKED (Y) MUST BE SQUARE TO ADJACENT DIAMETERS MARKED (G) WITHIN .002 FULL INDICATOR READING.
FINISH: INSIDE SURFACES NOT MACHINED MUST BE NONREFLECTING.
SAND BLAST OUTSIDE.
BLACK ALUMILITE PS2C.

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APPROVED 9 SEP 53 REVISED (G) FOR CHANGES SEE SHT 1

| | | | |
|---|------------------------|---|--------------|
| P. A. USAF-71 Other Cust AIR FORCE-99 NAVY -AS | INTERNATIONAL INTEREST | TITLE TUBE - EXTENSION, GYRO STABILIZED DRIFT METER | AN 5767 |
| | | | SHEET 3 OF 3 |
| PROCUREMENT SPECIFICATION MIL-T-7771 | SUPERSEDES: | | |

DD FORM 672-1 (COORDINATED)
1 MAY 53

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6605-0385

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DATE: 1-5-57
DRAWN BY: *Lucy L...*
TYPED BY:
CHECKED BY: *Henry Smith*