

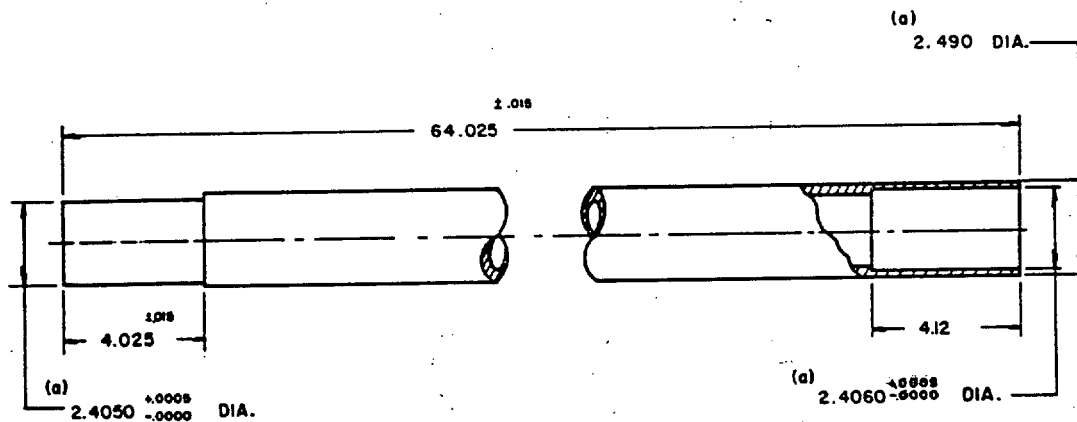
USER ACTIVITIES:

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DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

AMSC N/A

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document when applicable.



AN PART NO.
(b) AN 5767-1
AN 5767-1A

- (a) DIAMETERS SHALL BE CONCENTRIC WITHIN $\pm .005$ MAXIMUM INDICATOR READING.
- (b) PART NUMBER AN5767-1 INACTIVE FOR DESIGN AFTER 26 NOV 1951. PART NO. AN5767-1A REPLACES AND IS INTERCHANGEABLE WITH PART NO. AN5767-1.

FOR DEFINITION AND APPLICATION OF DRAWING STATUS NOTES, SEE MIL-STD-962A APPENDIX MATERIAL; SEE PROCUREMENT SPECIFICATION.

FINISH: SEE PROCUREMENT SPECIFICATION.

REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED, TOLERANCES: FRACTIONS $\pm 1/64$, DECIMALS $\pm .005$.

⑥ Cancelled No Superseding Documents.

P. A. 771 Other Cost AF -99 NAVY-AS	INTERNATIONAL INTEREST	TITLE TUBE - EXTENSION GYRO STABILIZED DRIFT METER	AN 5767
PROCUREMENT SPECIFICATION MIL-T-7771	SUPERSEDES:	SHEET 1 OF 3	

DD FORM 672-1 (COORDINATED)

PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE

6605-0385

NOTES TO PRINTER: REDUCE BORDER TO 6 - 27/32 X 9 - 3/4. PRINT LEFT BORDER LINE ONE INCH FROM LEFT EDGE OF 8 X 10 - 1/2 SHEET. PRINT BOTTOM BORDER LINE 3/8 INCH FROM BOTTOM EDGE OF 8 X 10 - 1/2 SHEET. SIGNATURE FORM NOT TO BE INCLUDED ON 8 X 10 - 1/2 SHEET.

DRAWN BY *L. E. F. F. F.* DATE *11/23/86*
 TYPED BY *Harvey*
 CHECKED BY *Harvey* *11/26/86*

DATE 12/18/50

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TYPED BY [Signature]

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USER ACTIVITIES:

FED. SUP CLASS 6605	
<p>DRILL NO. 37 (.1040) THRU 7 HOLES</p> <p>SECTION A-A</p>	<p>DRILL NO. 37 (.1040) THRU 82° X .196 DIA. CSINK 7 HOLES</p> <p>SECTION B-B</p>
<p>DRILL NO. 27 (.1440) THRU CSINK 82° X .274 DIA 6 HOLES SPACED AS SHOWN. ALL HOLES MUST BE SAME VERTICAL PLANE WITHIN .003.</p> <p>SECTION D-D</p>	<p>DRILL NO. 48 (.0760) THRU 3 HOLES.</p> <p>SECTION E-E</p>
<p>DRILL NO. 48 (.0760) THRU 3 HOLES.</p> <p>SECTION F-F</p>	<p>DRILL NO. 37 (.1040) THRU CSINK 82° X .196 DIA 7 HOLES SPACED AS SHOWN.</p> <p>SECTION C-C</p>

CYLINDRICAL SURFACES OF DIAMETERS MARKED (G) MUST BE PARALLEL TO EACH .003 PER INCH WHEN MEASURED LENGTH OF EACH SURFACE.

DIAMETERS MARKED (H) MUST BE CONCENTRIC WITH .004 FULL INDICATOR READING.

DIAMETERS MARKED (J) MUST BE CONCENTRIC WITH .004 FULL INDICATOR READING.

ADJACENT PORTIONS OF DIAMETERS MARKED (K) MUST BE CONCENTRIC WITHIN .004 FULL INDICATOR READING.

SURFACES MARKED (Y) MUST BE SQUARE TO ADJACENT DIAMETERS MARKED (G) WITHIN .002 FULL INDICATOR READING.

FINISH: INSIDE SURFACES NOT MACHINED MUST BE NONREFLECTING.
SAND BLAST OUTSIDE.
BLACK ALUMILITE PS2C.

P. A. USAF-71 Other Cost AIR FORCE-99 NAVY -AS	INTERNATIONAL INTEREST	TITLE TUBE - EXTENSION, GYRO STABILIZED DRIFT METER	AN 5767
PROCUREMENT SPECIFICATION MIL-T-7771	SUPERSEDES:	SHEET 3 OF 3	

APPROVED 9 SEP 53 REVISED (G) FOR CHANGES SEE SHT 1

DD FORM 672-1 (COORDINATED)

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6605-0385

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BOTTOM BORDER LINE 3/8 INCH FROM BOTTOM EDGE OF 8 X 10 - 1/2 SHEET
SIGNATURE FORM NOT TO BE INCLUDED ON 8 X 10 - 1/2 SHEET

DATE
DRAWN BY *Anthony L. Smith* 1-5-87
TYPED BY
CHECKED BY *Anthony L. Smith* 1-5-87