

INCH-POUND

AN840 Rev 10
 7 June 2011
 SUPERSEDING
 AN840 Rev 9
 20 March 1979

DETAIL SPECIFICATION SHEET

ADAPTER, STRAIGHT, PIPE TO HOSE

Reinstated after 7 June 2011. Inactive for new design.
 For new design, use SAE-AS5183.

This specification is approved for use by all Departments and
 Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet
 and SAE-AS4843/2.

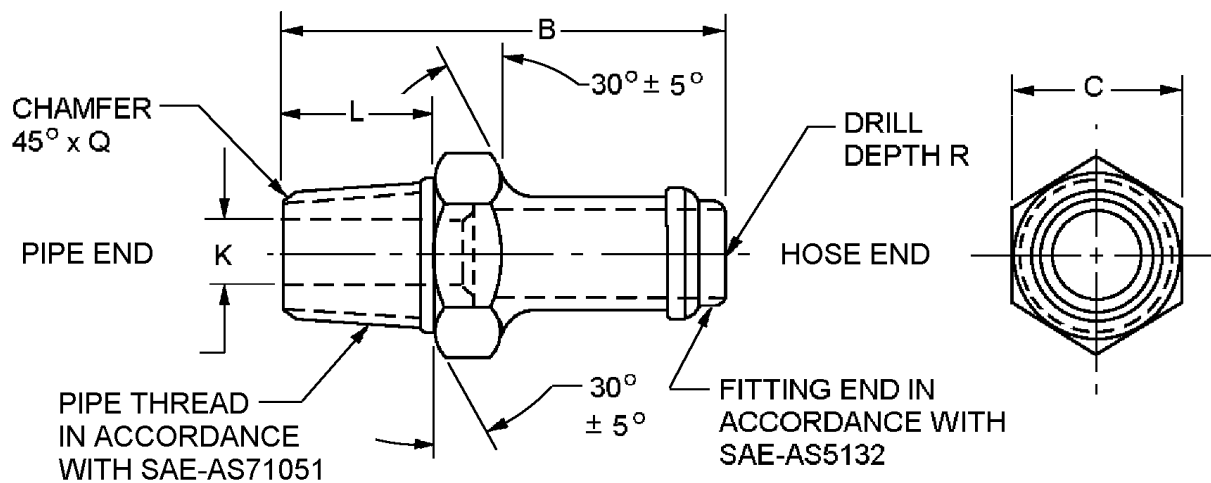


FIGURE 1. Adapter, straight, dimensions and configuration.

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| Dash number | Hose ID inches (mm) | Pipe thread SAE-AS71051 | B inches (mm) ±.031 (0.79) | C inches (mm) | |
|-------------|------------------------|----------------------------|----------------------------------|------------------|--------------------------------|
| 4 | .250 (6.35) | 1/8-27 NPT | 2.078 (52.78) | .437 (11.10) | + .003 (0.08) - .004 (0.10) |
| 6 | .375 (9.53) | 1/4-18 NPT | 2.344 (59.54) | .625 (15.88) | ±.004 (0.10) |
| 8 | .500 (12.70) | 3/8-18 NPT | 2.375 (60.33) | .750 (19.05) | ±.004 (0.10) |
| 9 | .625 (15.88) | 3/8-18 NPT | 2.375 (60.33) | .875 (22.23) | ±.004 (0.10) |
| 10 | .625 (15.88) | 1/2-14 NPT | 2.578 (65.48) | .937 (23.80) | ±.004 (0.10) |
| 11 | .750 (19.05) | 3/8-18 NPT | 2.406 (61.11) | 1.000 (25.40) | ±.004 (0.10) |
| 12 | .750 (19.05) | 3/4-14 NPT | 2.625 (66.78) | 1.125 (28.58) | ±.005 (0.13) |
| 13 | 1.000 (25.40) | 3/8-18 NPT | 2.625 (66.78) | 1.250 (31.75) | ±.005 (0.13) |
| 16 | 1.000 (25.40) | 3/4-14 NPT | 2.625 (66.78) | 1.250 (31.75) | ±.005 (0.13) |
| 17 | 1.000 (25.40) | 1-11.5 NPT | 2.844 (72.24) | 1.375 (34.93) | ±.005 (0.13) |
| 20 | 1.250 (31.75) | 1/ 1/4-11.5 NPT | 2.891 (73.43) | 1.750 (44.45) | ±.016 (0.41) |
| 21 | 1.250 (31.75) | 1-11.5 NPT | 2.875 (73.03) | 1.500 (38.10) | ±.005 (0.13) |
| 24 | 1.500 (38.10) | 1 1/2-11.5 NPT | 2.938 (74.63) | 2.000 (50.80) | ±.016 (0.41) |
| 25 | 1.500 (38.10) | 1 1/4-11.5 NPT | 2.906 (73.81) | 1.750 (44.45) | ±.016 (0.41) |

| Dash number | K dia. ±.003 (0.08) inches (mm) | L inches (mm) | Q inches (mm) | R inches (mm) |
|-------------|--|------------------|------------------|------------------|
| 4 | --- | .391 (9.93) | .031 (0.79) | --- |
| 6 | --- | .594 (15.09) | .047 (1.19) | --- |
| 8 | --- | .594 (15.09) | .047 (1.19) | --- |
| 9 | .403 (10.24) | .594 (15.09) | .047 (1.19) | 1.625 (41.28) |
| 10 | --- | .766 (19.46) | .063 (1.60) | --- |
| 11 | .403 (10.24) | .594 (15.09) | .047 (1.19) | 1.625 (41.28) |
| 12 | --- | .781 (19.84) | .063 (1.60) | --- |
| 13 | .403 (10.24) | .719 (18.26) | .047 (1.19) | 1.625 (41.28) |
| 16 | .717 (18.21) .736 (18.69) (see note 6) | .781 (19.84) | .063 (1.60) | 1.656 (42.06) |
| 17 | --- | .969 (24.61) | .078 (1.98) | --- |
| 20 | --- | .984 (24.99) | .078 (1.98) | --- |
| 21 | .887 (22.53) | .969 (24.61) | .078 (1.98) | 1.656 (42.06) |
| 24 | --- | 1.000 (24.50) | .078 (1.98) | --- |
| 25 | 1.091 (27.71) | .969 (24.61) | .078 (1.98) | 1.656 (42.06) |

FIGURE 1. Adapter, straight, dimensions and configuration - Continued.

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| Dash number | Weight max lbs (kg) | | | |
|-------------|---------------------|--------------|-------------|-------------|
| | Copper alloy | Al alloy | Steel | Ti alloy |
| 4 | .039 (0.018) | .013 (0.059) | .038 (0.02) | .021 (0.01) |
| 6 | .069 (0.031) | .023 (0.010) | .067 (0.03) | .038 (0.02) |
| 8 | .099 (0.044) | .033 (0.015) | .097 (0.04) | .055 (0.02) |
| 9 | .126 (0.057) | .042 (0.019) | .123 (0.06) | .069 (0.03) |
| 10 | .171 (0.078) | .057 (0.026) | .167 (0.08) | .094 (0.04) |
| 11 | .159 (0.072) | .053 (0.024) | .156 (0.07) | .087 (0.04) |
| 12 | .258 (0.117) | .086 (0.025) | .252 (0.11) | .142 (0.06) |
| 13 | .258 (0.117) | .086 (0.039) | .252 (0.11) | .142 (0.06) |
| 16 | .270 (0.122) | .090 (0.041) | .264 (0.12) | .149 (0.07) |
| 17 | .381 (0.173) | .127 (0.057) | .373 (0.17) | .210 (0.10) |
| 20 | .681 (0.309) | .227 (0.103) | .666 (0.30) | .375 (0.17) |
| 21 | .471 (0.214) | .157 (0.071) | .461 (0.21) | .260 (0.12) |
| 24 | .825 (0.374) | .275 (0.125) | .807 (0.37) | .455 (0.21) |
| 25 | .705 (0.320) | .235 (0.107) | .689 (0.31) | .388 (0.18) |

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Unless otherwise specified tolerances are ± 0.016 inch (0.41 mm).
4. Break sharp edges and remove all hanging burrs and slivers
5. Machined surfaces shall be finished to 125 μ in Ra, forged surfaces shall be 250 μ inches Ra, unless otherwise specified on the figures. Surface finish shall be in accordance with ASME B46.1.
6. These dimensions are limits and specified tolerances do not apply.
7. For design features purposes, this standard takes precedence over documents referenced herein.

FIGURE 1. Adapter, straight, dimensions and configuration - Continued.

REQUIREMENTS:

Dimensions and configuration shall be in accordance with figure 1

Installation shall be in accordance with MS21344.

Materials and finishes shall be in accordance with SAE-AS4843/2, see table I for material code.

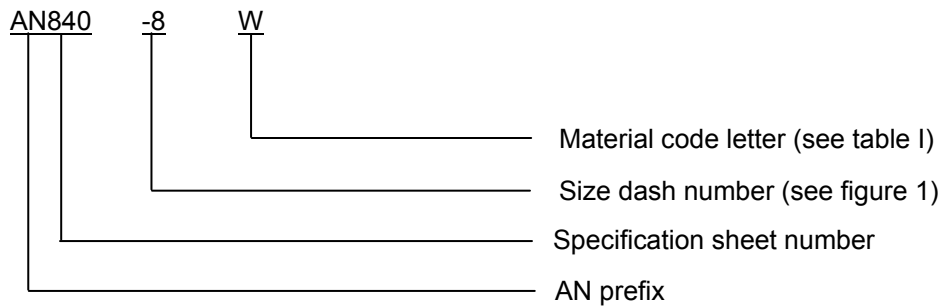
TABLE I. Material and designators.

| Code letter | Material |
|--------------|--|
| Blank | Copper alloy |
| R | Corrosion resistant steel (CRES), Type 321 |
| S | CRES, type 347 |
| T <u>1</u> / | Titanium alloy |
| W | Aluminum alloy 7075-T73 |

1/ Not for use in oxygen systems.

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Part or Identifying Number (PIN): The PIN consists of the letter “AN” the specification sheet number, a dash number for hose and pipe size, and a code letter for material type. Unassigned PIN's shall not be used.



PIN example: AN840-8W indicates an adapter, straight, pipe to hose, .6250 inch (.1588 mm), aluminum alloy 7075-T73.

Supersession data. The aluminum “D” designator has been replaced by the “W” designator.

Marking: Part shall be permanently marked with the AN PIN, and include the manufacturers CAGE, name, or trademark.

Table II provides a detailed cross-reference of AN840 PINs and replacement SAE-AS5183 PINs. Users are cautioned to evaluate replacements for their particular application.

CAUTION: The superseding information is valid as of the date of this specification and may be superseded by subsequent revisions of the superseding document.

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TABLE II. Cross-reference data. 1/

| AN PIN | Tube Size | Pipe Size | Replacement AS PIN | New design |
|-----------|-----------|-----------|--------------------|-------------|
| AN840-4 | .250 | .188 | AS5183B0402 | |
| AN840-4D | .250 | .188 | AS5183W0402 | AS5183W0402 |
| AN840-4R | .250 | .188 | AS5183R0402 | |
| AN840-4S | .250 | .188 | AS5183R0402 | AS5183R0402 |
| AN840-4T | .250 | .188 | None | |
| AN840-4W | .250 | .188 | AS5183W0402 | |
| AN840-6 | .375 | .250 | AS5183B0604 | |
| AN840-6D | .375 | .250 | AS5183W0604 | AS5183B0604 |
| AN840-6R | .375 | .250 | AS5183R0604 | |
| AN840-6S | .375 | .250 | AS5183R0604 | AS5183W0604 |
| AN840-6T | .375 | .250 | None | |
| AN840-6W | .375 | .250 | AS5183W0604 | |
| AN840-8 | .500 | .375 | AS5183B0806 | |
| AN840-8D | .500 | .375 | AS5183W0806 | AS5183W0806 |
| AN840-8S | .500 | .375 | AS5183R0806 | |
| AN840-8S | .500 | .375 | AS5183R0806 | AS5183R0806 |
| AN840-8T | .500 | .375 | None | |
| AN840-8W | .500 | .375 | AS5183W0806 | |
| AN840-9 | .625 | .375 | AS5183B1006 | |
| AN840-9D | .625 | .375 | AS5183W1006 | AS5183B1006 |
| AN840-9R | .625 | .375 | AS5183R1006 | |
| AN840-9S | .625 | .375 | AS5183R1006 | AS5183R1006 |
| AN840-9T | .625 | .375 | None | |
| AN840-9W | .625 | .375 | AS5183W1006 | |
| AN840-10 | .625 | .500 | AS5183B1008 | |
| AN840-10D | .625 | .500 | AS5183W1008 | AS5183W1008 |
| AN840-10R | .625 | .500 | AS5183R1008 | |
| AN840-10S | .625 | .500 | AS5183R1008 | AS5183R1008 |
| AN840-10T | .625 | .500 | None | |
| AN840-10W | .625 | .500 | AS5183W1008 | |
| AN840-11 | .750 | .375 | AS5183B1206 | |
| AN840-11D | .750 | .375 | AS5183W1206 | AS5183W1206 |
| AN840-11R | .750 | .375 | AS5183R1206 | |
| AN840-11S | .750 | .375 | AS5183R1206 | AS5183R1206 |
| AN840-11T | .750 | .375 | None | |
| AN840-11W | .750 | .375 | AS5183W1206 | |
| AN840-12 | .750 | .750 | AS5183B1212 | |
| AN840-12D | .750 | .750 | AS5183W1212 | AS5183W1212 |
| AN840-12R | .750 | .750 | AS5183R1212 | |
| AN840-12S | .750 | .750 | AS5183R1212 | AS5183R1212 |
| AN840-12T | .750 | .750 | None | |
| AN840-12W | .750 | .750 | AS5183W1212 | |

See note at end of table.

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TABLE II. Cross-reference data - Continued. 1/

| AN PIN | Tube Size | Pipe Size | Replacement AS PIN | New design |
|-----------|-----------|-----------|--------------------|-------------|
| AN840-13 | 1.000 | .375 | AS5183B1606 | |
| AN840-13D | 1.000 | .375 | AS5183W1606 | AS5183W1606 |
| AN840-13R | 1.000 | .375 | AS5183R1606 | |
| AN840-13S | 1.000 | .375 | AS5183R1606 | AS5183R1606 |
| AN840-13T | 1.000 | .375 | None | |
| AN840-13W | 1.000 | .375 | AS5183W1606 | |
| AN840-16 | 1.000 | .750 | AS5183B1612 | |
| AN840-16D | 1.000 | .750 | AS5183W1612 | AS5183W1612 |
| AN840-16R | 1.000 | .750 | AS5183R1612 | |
| AN840-16S | 1.000 | .750 | AS5183R1612 | AS5183R1612 |
| AN840-16T | 1.000 | .750 | None | |
| AN840-16W | 1.000 | .750 | AS5183W1612 | |
| AN840-17 | 1.000 | 1.000 | AS5183B1616 | |
| AN840-17D | 1.000 | 1.000 | AS5183W1616 | AS5183W1616 |
| AN840-17R | 1.000 | 1.000 | AS5183R1616 | |
| AN840-17S | 1.000 | 1.000 | AS5183R1616 | AS5183R1616 |
| AN840-17T | 1.000 | 1.000 | None | |
| AN840-17W | 1.000 | 1.000 | AS5183W1616 | |
| AN840-20 | 1.250 | 1.250 | AS5183B2020 | |
| AN840-20D | 1.250 | 1.250 | AS5183W2020 | AS5183W2020 |
| AN840-20R | 1.250 | 1.250 | AS5183R2020 | |
| AN840-20S | 1.250 | 1.250 | AS5183R2020 | AS5183R2020 |
| AN840-20T | 1.250 | 1.250 | None | |
| AN840-20W | 1.250 | 1.250 | AS5183W2020 | |
| AN840-21 | 1.250 | 1.000 | AS5183B2016 | |
| AN840-21D | 1.250 | 1.000 | AS5183W2016 | AS5183W2016 |
| AN840-21R | 1.250 | 1.000 | AS5183R2016 | |
| AN840-21S | 1.250 | 1.000 | AS5183R2016 | AS5183R2016 |
| AN840-21T | 1.250 | 1.000 | None | |
| AN840-21W | 1.250 | 1.000 | AS5183W2016 | |
| AN840-24 | 1.500 | 1.500 | AS5183B2424 | |
| AN840-24D | 1.500 | 1.500 | AS5183W2424 | AS5183W2424 |
| AN840-24R | 1.500 | 1.500 | AS5183R2424 | |
| AN840-24S | 1.500 | 1.500 | AS5183R2424 | AS5183R2424 |
| AN840-24T | 1.500 | 1.500 | None | |
| AN840-24W | 1.500 | 1.500 | AS5183W2424 | |
| AN840-25 | 1.500 | 1.250 | AS5183B2420 | |
| AN840-25D | 1.500 | 1.250 | AS5183W2420 | AS5183W2420 |
| AN840-25R | 1.500 | 1.250 | AS5183R2420 | |
| AN840-25S | 1.500 | 1.250 | AS5183R2420 | AS5183R2420 |
| AN840-25T | 1.500 | 1.250 | None | |
| AN840-25W | 1.500 | 1.250 | AS5183W2420 | |

1/ For new design use material designator R and W.

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Changes from previous issues. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extent of the changes.

Referenced documents. In addition to SAE-AS4843/2, this document references the following:

MS21344
ASME B46.1
SAE-AS5132
SAE-AS5183
SAE-AS71051

CONCLUDING MATERIAL

Custodians:

Army - AV
Navy - AS
Air Force - 99
DLA - CC

Preparing activity:

DLA - CC

(Project 4730-2011-055)

Review activity:

Air Force - 71

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.daps.dla.mil>.