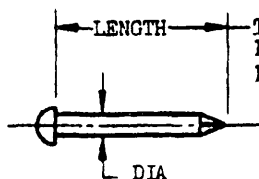


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TOLERANCE:
FOR LENGTHS 1-1/2 OR LESS $\pm 1/32$
FOR LENGTHS OVER 1-1/2 $\pm 1/16$

DIA	LENGTHS AND DASH NUMBERS										
	1/4	3/8	1/2	5/8	3/4	7/8	1	1-1/4	1-1/2	1-3/4	2
.035 \pm .001	20-2	20-3	20-4								
.047 \pm .002	18-2	18-3	18-4	18-5	18-6	18-7	18-8				
.062 \pm .002	16-2	16-3	16-4	16-5	16-6	16-7	16-8	16-10			
.072 \pm .002	15-2	15-3	15-4	15-5	15-6	15-7	15-8				
.080 \pm .002	14-2	14-3	14-4	14-5	14-6	14-7	14-8	14-10	14-12	14-14	14-16
.091 \pm .003		13-3	13-4	13-5	13-6	13-7	13-8	13-10	13-12	13-14	13-16

MATERIAL: BRASS, COMMERCIAL GRADE.
EXAMPLE OF PART NO: AN302-16-4=.062 DIA PIN, 1/2 LONG.
COMMERCIAL PRODUCTS.

DIMENSIONS IN INCHES.

THESE PINS CAN BE USED AS RIVETS AND BRAZING PINS.

Air Force
NO. 2. This drawing was prepared by joint action of the Air Force and Navy Departments as a standard for the product. This drawing supersedes all antecedent standard drawings for the same product and shall be the standard for all future drawings. It may be put into effect, however, at an earlier date, after promulgation.

PROCUREMENT
SPECIFICATION

FF-N-101

AIR FORCE-NAVY AERONAUTICAL STANDARD

PIN-ESCUTCHEON

AN302

SUPERSEDES FORMER ARMY AND NAVY
STANDARD ISSUES OF AN302 AND
AIR FORCE STANDARD DRAWING 302.

APPROVED 6 July 1948 REVISED