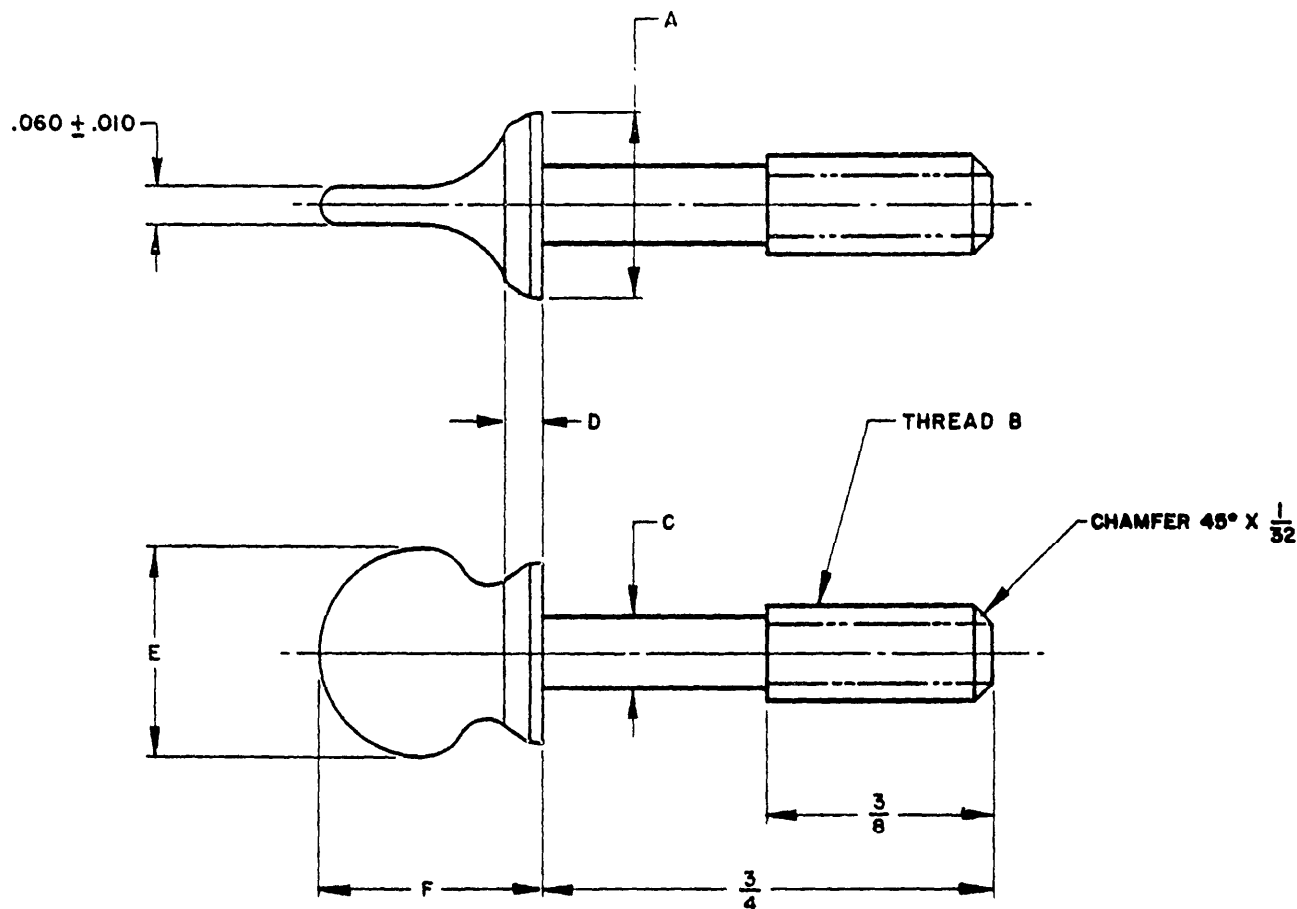


## USER ACTIVITIES

**DSC-15**

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



AN PART NO	THREAD B	A +.01 DIA	C +.003 - .002 DIA	D +.010	E +.010	F +.010
AN254- 8	0 164-32 UNC-2A	0.30	.122	.066	0.35	0.37
AN254-10	0 190-32 UNF-2A	0.33	.150	.074	0.41	0.47

THIS ITEM IS INTENDED FOR USE WITH ELECTRICAL JUNCTION BOX ASSEMBLIES AND IS NOT FOR AIRCRAFT STRUCTURAL USE.  
MATERIAL: STEEL, SPECIFICATION ASTM A108-81, GR1020, GR1025, GR1030, OR GR1117.  
FINISH: ZINC PLATE, SPECIFICATION QQ-Z-325, TYPE II, CLASS 2.  
THREADS IN ACCORDANCE WITH FED-STD-H28.  
REMOVE ALL BURRS AND SHARP EDGES.  
DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: FRACTIONS  $\pm 1/32$ , ANGLES  $\pm 1/2^\circ$ .

**③ ENTIRE STANDARD REVISED**

P A  
AIR FORCE - 82  
Other Cust  
NAVY - AS  
AIR FORCE - 99

**INTERNATIONAL  
INTEREST**

**AIR FORCE-NAVY AERONAUTICAL STANDARD**

**SCREW - THUMB, NECKED**

AN254

PROCUREMENT SPECIFICATION  
NONE

**SUPERSEDES,**

SHEET                      OF