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NOTE: This drawing was prepared by joint action of the Army and Navy Departments as the "Army-Navy standard" for this product. The drawing conforms to all pertinent standard drawings for the same product and shall become effective for the procurement of aeronautical supplies, or for use in new designs, not later than 6 months after the latest date of approval shown. It may be put into effect, however, at an earlier date after promulgation.

DASH NO.	AN173		AN174		AN175		AN176		AN177		AN178		AN179	
	GRIP 21/64	LENGTH 15/32 -1/64	GRIP 21/64	LENGTH 15/32 -1/64	GRIP 21/64	LENGTH 15/32 -1/64	GRIP 21/64	LENGTH 15/32 -1/64	GRIP 21/64	LENGTH 15/32 -1/64	GRIP 21/64	LENGTH 15/32 -1/64	GRIP 21/64	LENGTH 15/32 -1/64
3	1/16	15/32	1/16	15/32										
4	1/8	17/32	1/16	17/32	1/16	19/32								
5	1/4	21/32	3/16	21/32	3/16	23/32	1/16	45/64	1/16	23/32				
6	3/8	25/32	5/16	25/32	5/16	27/32	3/16	53/64	3/16	27/32	1/16	27/32	1/16	31/32
7	1/2	29/32	7/16	29/32	7/16	31/32	5/16	61/64	5/16	31/32	3/16	31/32	1/8	1-1/32
10	5/8	1-1/32	9/16	1-1/32	9/16	1-3/32	7/16	1-5/64	7/16	1-3/32	5/16	1-3/32	1/4	1-5/32
11	3/4	1-5/32	11/16	1-5/32	11/16	1-7/32	9/16	1-13/64	9/16	1-7/32	7/16	1-7/32	3/8	1-9/32
12	7/8	1-9/32	13/16	1-9/32	13/16	1-11/32	11/16	1-21/64	11/16	1-11/32	9/16	1-11/32	1/2	1-13/32
13	1	1-13/32	15/16	1-13/32	15/16	1-15/32	13/16	1-29/64	13/16	1-15/32	11/16	1-15/32	5/8	1-17/32
14	1-1/8	1-17/32	1-1/16	1-17/32	1-1/16	1-19/32	15/16	1-37/64	15/16	1-19/32	13/16	1-19/32	3/4	1-21/32
15	1-1/4	1-21/32	1-3/16	1-21/32	1-3/16	1-23/32	1-1/16	1-45/64	1-1/16	1-23/32	15/16	1-23/32	7/8	1-25/32
16	1-3/8	1-25/32	1-5/16	1-25/32	1-5/16	1-27/32	1-3/16	1-53/64	1-3/16	1-27/32	1-1/16	1-27/32	1	1-29/32
17	1-1/2	1-29/32	1-7/16	1-29/32	1-7/16	1-31/32	1-5/16	1-61/64	1-5/16	1-31/32	1-3/16	1-31/32	1-1/8	1-33/32
20	1-5/8	2-1/32	1-9/16	2-1/32	1-9/16	2-3/32	1-7/16	2-5/64	1-7/16	2-3/32	1-5/16	2-3/32	1-1/4	2-5/32
21	1-3/4	2-5/32	1-11/16	2-5/32	1-11/16	2-7/32	1-9/16	2-13/64	1-9/16	2-7/32	1-7/16	2-7/32	1-3/8	2-9/32
22	1-7/8	2-9/32	1-13/16	2-9/32	1-13/16	2-11/32	1-11/16	2-21/64	1-11/16	2-11/32	1-9/16	2-11/32	1-1/2	2-13/32
23	2	2-13/32	1-15/16	2-13/32	1-15/16	2-15/32	1-13/16	2-29/64	1-13/16	2-15/32	1-11/16	2-15/32	1-5/8	2-17/32
24	2-1/8	2-17/32	2-1/16	2-17/32	2-1/16	2-19/32	1-15/16	2-37/64	1-15/16	2-19/32	1-33/64	2-19/32	1-3/4	2-21/32
25	2-1/4	2-21/32	2-3/16	2-21/32	2-3/16	2-23/32	2-1/16	2-45/64	2-1/16	2-23/32	1-15/16	2-23/32	1-7/8	2-25/32
26	2-3/8	2-25/32	2-5/16	2-25/32	2-5/16	2-27/32	2-3/16	2-53/64	2-3/16	2-27/32	2-1/16	2-27/32	2	2-29/32
27	2-1/2	2-29/32	2-7/16	2-29/32	2-7/16	2-31/32	2-5/16	2-61/64	2-5/16	2-31/32	2-3/16	2-31/32	2-1/8	3-1/32
30	2-5/8	3-1/32	2-9/16	3-1/32	2-9/16	3-3/32	2-7/16	3-5/64	2-7/16	3-3/32	2-5/16	3-3/32	2-1/4	3-5/32
31	2-3/4	3-5/32	2-11/16	3-5/32	2-11/16	3-7/32	2-9/16	3-13/64	2-9/16	3-7/32	2-7/16	3-7/32	2-3/8	3-9/32
32	2-7/8	3-9/32	2-13/16	3-9/32	2-13/16	3-11/32	2-11/16	3-21/64	2-11/16	3-11/32	2-9/16	3-11/32	2-3/4	3-13/32
33	3	3-13/32	2-15/16	3-13/32	2-15/16	3-15/32	2-13/16	3-29/64	2-13/16	3-15/32	2-11/16	3-15/32	2-5/8	3-17/32
34	3-1/8	3-17/32	3-1/16	3-17/32	3-1/16	3-19/32	2-15/16	3-37/64	2-15/16	3-19/32	2-13/16	3-19/32	2-3/4	3-21/32
35	3-1/4	3-21/32	3-3/16	3-21/32	3-3/16	3-23/32	3-1/16	3-45/64	3-1/16	3-23/32	2-15/16	3-23/32	2-7/8	3-25/32
36	3-3/8	3-25/32	3-5/16	3-25/32	3-5/16	3-27/32	3-3/16	3-53/64	3-3/16	3-27/32	3-1/16	3-27/32	3	3-29/32
37	3-1/2	3-29/32	3-7/16	3-29/32	3-7/16	3-31/32	3-5/16	3-61/64	3-5/16	3-31/32	3-3/16	3-31/32	3-1/8	4-1/32
40	3-5/8	4-1/32	3-9/16	4-1/32	3-9/16	4-3/32	3-7/16	4-5/64	3-7/16	4-3/32	3-5/16	4-3/32	3-1/4	4-5/32
41	3-3/4	4-5/32	3-11/16	4-5/32	3-11/16	4-7/32	3-9/16	4-13/64	3-9/16	4-7/32	3-7/16	4-7/32	3-3/8	4-9/32
42	3-7/8	4-9/32	3-13/16	4-9/32	3-13/16	4-11/32	3-11/16	4-21/64	3-11/16	4-11/32	3-9/16	4-11/32	3-1/2	4-13/32
43	4	4-13/32	3-15/16	4-13/32	3-15/16	4-15/32	3-13/16	4-29/64	3-13/16	4-15/32	3-11/16	4-15/32	3-5/8	4-17/32
44	4-1/8	4-17/32	4-1/16	4-17/32	4-1/16	4-19/32	3-15/16	4-37/64	3-15/16	4-19/32	3-13/16	4-19/32	3-3/4	4-21/32
45	4-1/4	4-21/32	4-3/16	4-21/32	4-3/16	4-23/32	4-1/16	4-45/64	4-1/16	4-23/32	3-15/16	4-23/32	3-7/8	4-25/32
46	4-3/8	4-25/32	4-5/16	4-25/32	4-5/16	4-27/32	4-3/16	4-53/64	4-3/16	4-27/32	4-1/16	4-27/32	4	4-29/32
47	4-1/2	4-29/32	4-7/16	4-29/32	4-7/16	4-31/32	4-5/16	4-61/64	4-5/16	4-31/32	4-3/16	4-31/32	4-1/8	5-1/32
50	4-5/8	5-1/32	4-9/16	5-1/32	4-9/16	5-3/32	4-7/16	5-5/64	4-7/16	5-3/32	4-5/16	5-3/32	4-1/4	5-5/32
51	4-3/4	5-5/32	4-11/16	5-5/32	4-11/16	5-7/32	4-9/16	5-13/64	4-9/16	5-7/32	4-7/16	5-7/32	4-3/8	5-9/32
52	4-7/8	5-9/32	4-13/16	5-9/32	4-13/16	5-11/32	4-11/16	5-21/64	4-11/16	5-11/32	4-9/16	5-11/32	4-1/2	5-13/32
53	5	5-13/32	4-15/16	5-13/32	4-15/16	5-15/32	4-13/16	5-29/64	4-13/16	5-15/32	4-11/16	5-15/32	4-5/8	5-17/32
54	5-1/8	5-17/32	5-1/16	5-17/32	5-1/16	5-19/32	4-15/16	5-37/64	4-15/16	5-19/32	4-13/16	5-19/32	4-3/4	5-21/32
55	5-1/4	5-21/32	5-3/16	5-21/32	5-3/16	5-23/32	5-1/16	5-45/64	5-1/16	5-23/32	4-15/16	5-23/32	4-7/8	5-25/32
56	5-3/8	5-25/32	5-5/16	5-25/32	5-5/16	5-27/32	5-3/16	5-53/64	5-3/16	5-27/32	5-1/16	5-27/32	5	5-29/32
57	5-1/2	5-29/32	5-7/16	5-29/32	5-7/16	5-31/32	5-5/16	5-61/64	5-5/16	5-31/32	5-3/16	5-31/32	5-1/8	6-1/32
60	5-5/8	6-1/32	5-9/16	6-1/32	5-9/16	6-3/32	5-7/16	6-5/64	5-7/16	6-3/32	5-5/16	6-3/32	5-1/4	6-5/32
61	5-3/4	6-5/32	5-11/16	6-5/32	5-11/16	6-7/32	5-9/16	6-13/64	5-9/16	6-7/32	5-7/16	6-7/32	6-9/32	
62	5-7/8	6-9/32	5-13/16	6-9/32	5-13/16	6-11/32	5-11/16	6-21/64	5-11/16	6-11/32	5-9/16	6-11/32	5-1/2	6-13/32
63	6	6-13/32	5-15/16	6-13/32	5-15/16	6-15/32	5-13/16	6-29/64	5-13/16	6-15/32	5-11/16	6-15/32	5-5/8	6-17/32
64	6-1/8	6-17/32	6-2/16	6-17/32	6-2/16	6-19/32	5-15/16	6-37/64	5-15/16	6-19/32	5-13/16	6-19/32	5-3/4	6-21/32
65	6-1/4	6-21/32	6-3/16	6-21/32	6-3/16	6-23/32	6-1/16	6-45/64	6-1/16	6-23/32	5-15/16	6-23/32	5-7/8	6-25/32
66	6-3/8	6-25/32	6-5/16	6-25/32	6-5/16	6-27/32	6-3/16	6-53/64	6-3/16	6-27/32	6-1/16	6-27/32	6	6-29/32
67	6-1/2	6-29/32	6-7/16	6-29/32	6-7/16	6-31/32	6-5/16	6-61/64	6-5/16	6-31/32	6-3/16	6-31/32	6-1/8	7-1/32
70	6-5/8	7-1/32	6-9/16	7-1/32	6-9/16	7-3/32	6-7/16	7-5/64	6-7/16	7-3/32	6-5/16	7-3/32	6-1/4	7-5/32
71	6-3/4	7-5/32	6-11/16	7-5/32	6-11/16	7-7/32	6-9/16	7-13/64	6-9/16	7-7/32	6-7/16	7-7/32	7-9/32	
72	6-7/8	7-9/32	6-13/16	7-9/32	6-13/16	7-11/32	6-11/16	7-21/64	6-11/16	7-11/32	6-9/16	7-11/32	6-1/2	7-13/32
73	7	7-13/32	6-15/16	7-13/32	6-15/16	7-15/32	6-13/16	7-29/64	6-13/16	7-15/32	6-11/16	7-15/32	6-5/8	7-17/32
74	7-1/8	7-17/32	7-1/16	7-17/32	7-1/16	7-19/32	6-15/16	7-37/64	6-15/16	7-19/32	6-13/16	7-19/32	6-3/4	7-21/32
75	7-1/4	7-21/32	7-3/16	7-21/32	7-3/16	7-23/32	7-1/16	7-45/64	7-1/16	7-23/32	6-15/16	7-23/32	6-7/8	7-25/32
76	7-3/8	7-25/32	7-5/16	7-25/32	7-5/16	7-27/32	7-3/16	7-53/64	7-3/16	7-27/32	7-1/16	7-27/32	7	7-29/32
77	7-1/2	7-29/32	7-7/16	7-29/32	7-7/16	7-31/32	7-5/16	7-61/64	7-5/16	7-31/32	7-3/16	7-31/32	7-1/8	8-1/32
80	7-5/8	8-1/32	7-9/16	8-1/32	7-9/16	8-3/32	7-7/16	8-5/64	7-7/16	8-3/32	7-5/16	8-3/32	7-1/4	8-5/32
81														
82														
83														
84														
85														
86							8-1/16	8-15/64						
87														

APPROVED 23 May 49 REVISED

PROCUREMENT SPECIFICATION

AIR FORCE-NAVY AERONAUTICAL STANDARD

AN472 THRU AN186

AN-B-3

BOLT

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AIR FORCE  
 NOTE: This drawing was approved by joint action of the Air Force and Navy Departments as the standard drawing for this product. This drawing supersedes all antecedent drawings for the same product and shall become effective for the government of aeronautical supplies, or for use in new design, not later than 6 months after the latest date of approval shown. It may be put into effect, however, at an earlier date after promulgation.

DASH NO.	AN180		AN182		AN184		AN186	
	GRIP ±1/64	LENGTH ±1/32 -1/64	GRIP ±1/64	LENGTH ±1/32 -1/64	GRIP ±1/64	LENGTH ±1/32 -1/64	GRIP ±1/64	LENGTH ±1/32 -1/64
7	1-1/16	1-1/64						
10	3-1/16	1-9/64	1/16	1-5/32				
11	5-1/16	1-17/64	3/16	1-9/32	1/16	1-5/16		
12	7-1/16	1-25/64	5/16	1-13/32	3/16	1-7/16	1/8	1-1/2
13	9-1/16	1-33/64	7/16	1-17/32	5/16	1-9/16	1/4	1-5/8
14	11-1/16	1-41/64	5/8	1-21/32	7/16	1-11/16	3/8	1-3/4
15	13-1/16	1-49/64	11/16	1-25/32	9/16	1-13/16	1/2	1-7/8
16	15-1/16	1-57/64	13/16	1-29/32	11/16	1-15/16	5/8	2
17	1-1/16	2-1/64	15/16	2-1/32	13/16	2-1/16	3/4	2-1/8
20	1-3/16	2-9/64	1-1/16	2-5/32	15/16	2-3/16	7/8	2-1/4
21	1-5/16	2-17/64	1-3/16	2-9/32	1-1/16	2-5/16	1	2-3/8
22	1-7/16	2-25/64	1-5/16	2-13/32	1-3/16	2-7/16	1-1/8	2-1/2
23	1-9/16	2-33/64	1-7/16	2-17/32	1-5/16	2-9/16	1-1/4	2-5/8
24	1-11/16	2-41/64	1-9/16	2-21/32	1-7/16	2-11/16	1-3/8	2-3/4
25	1-13/16	2-49/64	1-11/16	2-25/32	1-9/16	2-13/16	1-1/2	2-7/8
26	1-15/16	2-57/64	1-13/16	2-29/32	1-11/16	2-15/16	1-5/8	3
27	2-1/16	3-1/64	1-15/16	3-1/32	1-13/16	3-1/16	1-3/4	3-1/8
30	2-3/16	3-9/64	2-1/16	3-5/32	1-15/16	3-3/16	1-7/8	3-1/4
31	2-5/16	3-17/64	2-3/16	3-9/32	2-1/16	3-5/16	2	3-3/8
32	2-7/16	3-25/64	2-5/16	3-13/32	2-3/16	3-7/16	2-1/8	3-1/2
33	2-9/16	3-33/64	2-7/16	3-17/32	2-5/16	3-9/16	2-1/4	3-5/8
34	2-11/16	3-41/64	2-9/16	3-21/32	2-7/16	3-11/16	2-3/8	3-3/4
35	2-13/16	3-49/64	2-11/16	3-25/32	2-9/16	3-13/16	2-1/2	3-7/8
36	2-15/16	3-57/64	2-13/16	3-29/32	2-11/16	3-15/16	2-5/8	4
37	3-1/16	4-1/64	2-15/16	4-1/32	2-13/16	4-1/16	2-3/4	4-1/8
40	3-3/16	4-9/64	3-1/16	4-5/32	2-15/16	4-3/16	2-7/8	4-1/4
41	3-5/16	4-17/64	3-3/16	4-9/32	3-1/16	4-5/16	3	4-3/8
42	3-7/16	4-25/64	3-5/16	4-13/32	3-3/16	4-7/16	3-1/8	4-1/2
43	3-9/16	4-33/64	3-7/16	4-17/32	3-5/16	4-9/16	3-1/4	4-5/8
44	3-11/16	4-41/64	3-9/16	4-21/32	3-7/16	4-11/16	3-3/8	4-3/4
45	3-13/16	4-49/64	3-11/16	4-25/32	3-9/16	4-13/16	3-1/2	4-7/8
46	3-15/16	4-57/64	3-13/16	4-29/32	3-11/16	4-15/16	3-5/8	5
47	4-1/16	5-1/64	3-15/16	5-1/32	3-13/16	5-1/16	3-3/4	5-1/8
50	4-3/16	5-9/64	4-1/16	5-5/32	3-15/16	5-3/16	3-7/8	5-1/4
51	4-5/16	5-17/64	4-3/16	5-9/32	4-1/16	5-5/16	4	5-3/8
52	4-7/16	5-25/64	4-5/16	5-13/32	4-3/16	5-7/16	4-1/8	5-1/2
53	4-9/16	5-33/64	4-7/16	5-17/32	4-5/16	5-9/16	4-3/4	5-5/8
54	4-11/16	5-41/64	4-9/16	5-21/32	4-7/16	5-11/16	4-3/8	5-3/4
55	4-13/16	5-49/64	4-11/16	5-25/32	4-9/16	5-13/16	4-3/2	5-7/8
56	4-15/16	5-57/64	4-13/16	5-29/32	4-11/16	5-15/16	4-5/8	6
57	5-1/16	6-1/64	4-15/16	6-1/32	4-13/16	6-1/16	4-3/4	6-1/8
60	5-3/16	6-9/64	5-1/16	6-5/32	4-15/16	6-3/16	4-7/8	6-1/4
61	5-5/16	6-17/64	5-3/16	6-9/32	5-1/16	6-5/16	5	6-3/8
62	5-7/16	6-25/64	5-5/16	6-13/32	5-3/16	6-7/16	5-1/8	6-1/2
63	5-9/16	6-33/64	5-7/16	6-17/32	5-5/16	6-9/16	5-1/4	6-5/8
64	5-11/16	6-41/64	5-9/16	6-21/32	5-7/16	6-11/16	5-3/8	6-3/4
65	5-13/16	6-49/64	5-11/16	6-25/32	5-9/16	6-13/16	5-1/2	6-7/8
66	5-15/16	6-57/64	5-13/16	6-29/32	5-11/16	6-15/16	5-5/8	7
67	6-1/16	7-1/64	5-15/16	7-1/32	5-13/16	7-1/16	5-3/4	7-1/8
70	6-3/16	7-9/64	6-1/16	7-5/32	5-15/16	7-3/16	5-7/8	7-1/4
71	6-5/16	7-17/64	6-3/16	7-9/32	6-1/16	7-5/16	6	7-3/8
72	6-7/16	7-25/64	6-5/16	7-13/32	6-3/16	7-7/16	6-1/8	7-1/2
73	6-9/16	7-33/64	6-7/16	7-17/32	6-5/16	7-9/16	6-1/4	7-5/8
74	6-11/16	7-41/64	6-9/16	7-21/32	6-7/16	7-11/16	6-3/8	7-3/4
75	6-13/16	7-49/64	6-11/16	7-25/32	6-9/16	7-13/16	6-1/2	7-7/8
76	6-15/16	7-57/64	6-13/16	7-29/32	6-11/16	7-15/16	6-5/8	8
77	7-1/16	8-1/64	6-15/16	8-1/32	6-13/16	8-1/16	6-3/4	8-1/8
80	7-3/16	8-9/64	7-1/16	8-5/32	6-15/16	8-3/16	6-7/8	8-1/4
81							7	8-3/8
82							7-1/8	8-1/2

PROCUREMENT SPECIFICATION

AIR FORCE-NAVY AERONAUTICAL STANDARD

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